

Lectures on Practical Mining in Germany.

CLAUSTHAL MINING SCHOOL NOTES—No. XXI.*

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SECTION II.

PROSPECTING FOR MINERALS—BORING.

II.—THE CONSIDERATION AND DESCRIPTION OF THE SEPARATE BORING TOOLS.

Degoussé's Free Falling Borer.—This consists of a long flat bar, 9 in. by 1½ in., with a vertical slit, 3 in. wide, extending nearly the whole length of the bar, which we will call the sliding bar. The lower end of the bar forms the cutting edge, or borer. At the upper end of the sliding bar, and connecting it with the upper rod, is the shears, which is moveable up and down over the sliding bar. Inside the shears there is a flat spring, which catches in a notch in the vertical slit of the sliding bar as soon as the shears have slid sufficiently far down over the sliding bar. In order to loosen the shears a weigh piece is provided, which is made in two halves, so that it can slide up and down over the sliding piece. Attached to the lower end of the weigh piece is a round rod, which passes through a hole in the bottom of the sliding bar, and which can thus rest on the bottom of the bore hole, so that up to a certain height the sliding bar can be raised without raising the weigh piece. Another rod is attached to the upper end of the weigh piece, and is prolonged to reach inside the shears. The upper end of this rod is made in such a form that when the sliding bar is raised to a certain height the spring is withdrawn from the notch in the sliding bar, allowing the latter to fall freely to the bottom of the bore hole. During the boring the weigh piece remains stationary, resting near the bottom of the bore hole by means of the lower rod, its weight offering sufficient resistance (to being raised) to cause the spring to be withdrawn from the notch.

Whenever there is a free falling apparatus used there must be a lower rod, or set of rods (usually only one), which forms the connection between the borer and the free falling apparatus. In general this lower rod, except that it is somewhat longer and heavier, is similar in appearance to any of the other upper rods. The length and weight of the rod are of importance; the former should be sufficiently great so that the free falling apparatus is high enough above the bottom of the bore hole to be out of the reach of the sludge and debris, which would interfere with the proper working of the apparatus: the weight should be made to correspond to the hardness of the rock and the length of the borer, too great a weight on the one hand running the risk of penetrating too far into and jamming fast in a soft rock, or breaking in hard rock; and too light a rod would greatly retard the speed of boring. The cross section of the borer should be somewhat larger than that of the lower rod. The length of the lower rod will depend in some measure upon the nature of the free falling apparatus used, the more complicated, such as Kind's and Zobel's, should have comparatively longer lower rods, as they are more likely to suffer from the sludge, &c., at the bottom of the bore hole. It should always be held as a fundamental condition that the borer, the lower rod, and the free falling piece should be so fastened together and guided in the fall that the whole preserves a perfectly vertical position, as only in this case does the lower set of rods best resist the injuring effect of the blow at the bottom of the bore hole. This is the reason why it is usual to make the lower rods in one piece, or one single rod of sufficient weight.

Klecks, in sinking a bore hole 6½ in. wide with his apparatus, made his lower rod 12 ft. long, and from 2½ in. to 3 in. square in section, which weighed 2½ cwt., the borer weighed 30 lbs., the total falling weight being about 3 cwt., with a fall of about 15 in., which are suitable figures for small bore holes, up to a depth of about 400 ft. For larger and deeper bore holes the weight may be increased 5 to 7 cwt., without increasing the fall beyond 18 inches.

The lower rod used by Kind with his apparatus is square in section, the edges being somewhat flattened, made of wrought iron; the section of the rod gradually increasing downwards from 3½ in. to 3¾ in. square; the rod terminates below in a cylindrical end, which is bored and tapped, and into which the top of the borer is screwed; the uppermost length of 30 or 36 in. (called the neck of the lower rod) is turned quite circular, about 3 inches in diameter; the upper end of the neck terminates in a screw, which screws into a nut formed at the lower end of the free falling piece. The length varies between 15 and 20 ft., and the weight between 400 and 900 lbs. In calculating the weight of this lower rod it must be remembered that the effect of the blow is due to the combined weights of the borer, the lower rod, and of the falling pieces of the free falling apparatus. The effect of a blow in foot-pounds is found by multiplying the sum of the above weights by the fall of the borer in feet—that is, for a set of rods weighing 500 lb. the fall must be twice as great as for a set of rods weighing 1000 lb. A less fall has the advantage that the work of raising the whole of the rods is less, and a larger section of the lower rods enables them to withstand better the damaging effects of the blow. A suitable proportion for the weight of the borer compared with the weight of the lower rod is as 1 to 2. In the borings at Rohr, near Schleusingen, where Fabian's apparatus was used, the lower rod weighed 6 cwt., the falling piece of the free falling apparatus weighed 3 cwt., and the borer weighed 4 cwt., making a total falling weight of 13 cwt. The upper end of the borer rod in Kind's apparatus has a peculiar arrangement. Where the rod changes from a square to a circular section a ledge is formed, above which is a falling cap, and over this latter a guide is placed.

The falling cap, according to the construction which has been found to answer its purpose best, is made of several (usually three) discs of leather, which are fastened together by small bolts passing through the leather discs and two smaller discs of sheet-iron, the whole together being something like a pump piston. The diameter of the middle leather disc is almost exactly the same as that of the bore hole, the other two being somewhat smaller, in order in case of anything falling in upon the cap the middle leather disc may give way more easily. The iron discs must be about 1½ in. less in diameter, in order that the leather disc may be able to bend somewhat upwards and downwards. In the centre of the falling cap there is a round hole, so that the cap can slide up and down on the cylindrical part of the lower rod. The object of the falling cap is the prevention of several breakages of the rods, in case it should give way at one point. For if one of the upper rods should break, and the apparatus commences to fall, the descent will be checked the whole way down, if there is water in the bore hole, by the pressure of the water on the under surface. In this manner the velocity of the falling rods is prevented from increasing, and even checked, so that the rods on striking the bottom of the bore hole do so with diminished velocity, and consequently less liability to breakage. It will be evident, however, that the falling cap will act unfavourably during the regular working of the apparatus by diminishing the effects of a given fall, and will, therefore, diminish the useful effect of the work at the surface. The guide is a wooden (oak) muff, which is provided along its length with four hollows, partly to offer less resistance and to allow a passage to the water, and partly to allow of anything falling in from the sides of the bore hole to fall to the bottom. This guide block is otherwise barrel shaped, 15 to 18 in. long, and is covered at the top and bottom with a small sheet of iron; the edges have sometimes a piece of iron running along them to prevent a too rapid wear, and to diminish the friction against the side of the bore hole. The object of this guide block is to preserve the free falling rods in a perfectly vertical direction; the muff, or block, being made barrel shaped, so that in sliding along the side of the bore hole the latter forms a tangent to the edge of the muff.

Similar guide blocks are also placed on the upper rods in certain cases, such as in boring holes of considerable dimensions in strong

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ground, or in running ground, when the hole has been lined, but more especially where no free falling apparatus is used. For such purposes they are only about 9 in. long, without the hollows—that is, completely barrel shaped—and are generally made in halves, which are held together by two slight iron hoops at both ends. Herr Rost constructs them of three or four flat iron bars, which are riveted at the ends to two iron rings; they are usually about 3 ft. long, and in this shape bear the name of guide comb. They are placed on the rods at from 6 to 10 yards apart.

It is not unusual, and by many borer masters considered as essential to obtaining a vertical hole, to provide a second guide block on the upper rods, a little above the free falling apparatus.

TOOLS.—The Borer (proper).—In the ordinary chisel borer there are four principal parts—the blade, the cutting edge, the shaft, and the collar, together with the screw which fits into the nut of the lower rod. Such a borer will weigh about 20 lb. The breadth of the cutting edge depends, of course, on the diameter of the hole to be bored; the blade (of which the cutting edge is really a part) gradually narrows from the diameter of the bore hole to the size of the shaft. The height of the blade should not be made greater than is necessary for the durability and resistance of the borer to the blow, in order that the small broken pieces, or larger ones, may easily pass between the borer and the sides of the bore hole, and occasion no liability to wedging fast.

The edges of the cutter are best made perfectly straight, not convex, as is the case with many; neither pointed somewhat, as is the case with drills; in these cases, besides not striking the blow all over the bottom of the hole with the same force, the sludge is prevented from reaching to the bottom of the hole, and there is not the same effect obtained as with a borer possessing a straight edge. The sharpness of the edge will depend on the hardness of the rock to be bored through; the angle (measuring the sharpness) will be so much the greater the harder the rock happens to be; it will seldom exceed 70°. Care should be taken to have the borer perfectly symmetrical on both sides of the centre line. The borer (or edge of the borer only) is best made of cast-steel; if another steel is used the smith must not place the steel in such manner that the fibres run parallel to, but at right angles to, the cutting edge, nor should the steel ever be heated at above a red heat, otherwise the edge of the borer will become brittle.

As the bore hole must be made perfectly circular in section in its whole length, it is necessary that all the borers should be made to suit one and the same template. The borer is tested by laying it in the template; a line should be placed in the template to show the middle of the chisel edge, so that one can more readily judge as to whether the chisel edge is at right angles to, and bisected by, the axis of the borer. In this will be found the explanation to the fact that sometimes the chisel bores a hole of a greater diameter than the breadth of the cutting edge, the borer not having been tested as to the position of the cutting edge with respect to the axis of the borer, so that when suspended from the boring lever the borer has an eccentric position with regard to the axis, the smith having drawn out one side a little more than the other.

But however true and correctly made a borer may be, the resulting bore hole is seldom truly cylindrical; consequently an after boring must take place, to round off the irregularities and make the bore hole truly cylindrical. The following are some of the methods chiefly used for effecting this after boring:—

Ear or Flap Cutters (German, "Ohrenschneider," or "Laschenbohrer"), as used at Brandeis, in Bohemia. The weight is about 30 lb. About 1 inch above the extreme cutting edge of the borer there are two ear or flap cutters, which are curved corresponding to the diameter of the bore hole. The breadth of the ear cutters is 3 in. These cutters coming after the straight edge of the borer, round off the hole, which is thus done at the same time, rendering a special after boring unnecessary.

Kind's Borer with Ear-Cutters.—As far as concerns the cutting edge, the ear-cutters, the blade, and the lower part of the shaft there is no very great essential difference between it and the one we have just described. The upper part of the blade is somewhat enlarged below the neck, in a direction at right angles to the cutting edge, and in this enlargement two after cutters are dovetailed. These are the cutters which are intended to round and finish off the bore hole. Through the shaft at this enlargement, and a little above the after-cutters, a bolt or two set screws are inserted. These pass through slits in two flat side links, which are fastened to a pair of narrow bars by means of hinges, the bars being fixed to the lower rod by means of counter-sunk screws. This arrangement is designed in case of the breaking of the screw of the borer, to prevent the borer being left at the bottom of the bore hole; it also prevents the possibility of the rods un screwing. The breadth of the cutting edge is about 1½ in., and the length of the shaft below the enlargement about 35 in.; the diameter of the upper neck—i.e., above the enlargement—is about 3½ in. to 4 in.; the screw is conical (about 1½ in. in the whole length), and inserted in the nut of the lower rod to the depth at first of only four or five threads. In the space between the top of the screw and the end of the nut round pieces of sheet-iron, which exactly fill the space and are pressed together on screwing on the borer, are inserted; they serve greatly to retard the wear of the threads, and to render the whole stiffer and more effective.

The borers used at St. Ingbert, in the Rhine Palatinate, and at Kladno, in Bohemia, were entirely of cast-steel, the after-cutters being attached to a special intermediate rod, into which they were dovetailed, and made fast with ordinary bolts or pins. This special intermediate rod was provided below with a nut (into which the screw of the borer fits), and at the upper end with a screw, which fits into the nut on the lower rod.

The lower rods of Kind's improved free falling apparatus consisted, therefore, of three portions—a lower rod, an intermediate rod for after boring, and the borer proper, which were screwed together; this requires in any case a very careful and strong construction of the screws, &c., because they are subjected to all the concussions of the borer; but Kind's arrangements possessed the advantage that the parts which were most subjected to wear could readily be taken out and replaced with a small expense of time and money, and they could be used with the wing borer when it was necessary to widen a bore hole below where it had been lined. Herr von Seckendorff in the borings at Schöningen, in conjunction with Kind's free falling apparatus employed a borer slightly different in construction. The distance across between the cutting edges of the ear-cutters is about ½ in. less than the length of the bottom edge of the borer, so that the borer strikes the bottom of the bore hole only with the bottom cutting edge. The whole of the lower end of the borer is made of cast-steel, and then welded on to the shaft. At a height of about 30 in. above the bottom of the borer the shaft is enlarged until its breadth is only about from 2 in. to 2½ in. less than the breadth of the bottom cutting edge of the borer, and this is for a length of about 10 in., when the shaft gradually narrows until it becomes perfectly cylindrical, and ends in a conical pin, which fits into a socket in the lower rod, to which it is cotted.

The enlargement serves for the insertion of the after-cutters, which are about 3½ in. broad. These fit into a dovetailed groove, which is about 3½ in. wide on the one side and 4 in. on the other. As the borer generally works from the right towards the left the wider part of the groove is on the left side, so that the friction tends to wedge the cutters in still tighter. If the boring proceeded in the opposite direction there would be a great liability of the after-cutters becoming loose and falling out. These after-cutters are placed in the same direction, and not at right angles to the ear-cutters, which makes the testing of the position of the after-cutters much more accurate. By means of the edges of the chisel borer, of the after-cutters, and of the guide on the lower rod the lower free falling portion is guided in three places in a perfectly vertical direction. The advantage of having a socket and cutter joint instead of a screw joint lies in the fact that this latter is more readily loosened and replaced again exactly in its former position.

Formerly Herr Kind made use of the after-borer in the form of a +. It consists of four cutters, placed at the extremities of the four arms, which are welded to a square (or conical) collar; this latter passes over the shaft of the borer just below the screw and above the shaft collar, and is held fast in this position when the rods

are screwed together. Although for all borings of considerable diameter and even of great depth the ordinary borers we have described together with the after borers will completely suffice, still there are a great number of other borers which have been designed to meet special varieties of the rocks or locality; some still remain in use, on account of habit, but not a few have had their origin in the vanity of the borer master, who has wished to obtain the credit of having devised something new. Some of these we shall simply mention, and others describe. The cross chisel (or club) borer, the cutting portion of which consists of two simple chisel-edges placed at right angles. Such a borer is generally used in a rock which is of very irregular hardness and in hard stratified or laminated rocks, where the inclination is very considerable. When the inclination is under 15° the speed of advance is greatly diminished by the use of such a borer. The Z borer, the edge of which corresponds to the letter Z. The S borer, which possesses a S-shaped cutting edge. The piston borer, which is simply a cross borer, whose cutting edges are concave, so that they form five points (four at the extremities of the cross-cutting edges and one in the centre), the centre point projecting ½ in. beyond the plane of the other four. The crown borer, which is likewise a cross borer with concave cutting edges, the concavity, however, being so slight that a depression is formed in the centre of the borer. All these varieties, having for their object the preserving of a perfectly circular form of the bore hole, are now old-fashioned, and are supplanted by borers with after cutters, which latter cost less in making, and are more easily repaired. In the case where a bore hole is being sunk without ear cutters or after-borers—that is, with a simple chisel—the bell borer is often used for finishing off the hole, so as to give it a perfectly circular section. This consists of a bell-shaped instrument about 4 in. high, the lower end forming a sharp circular cutting edge; it is welded to the ends of a strong fork 16 in. long, which connects it to the lower rod. The use of a separate instrument for rounding off the bore hole leads to such a great loss of time that it is nearly always advisable to finish off the hole by the use of ear-cutters.

MINING LEASES.

The following is an abstract of a paper read by Mr. R. Symons, of Truro, at the Mining Institute meeting last week, on the subject of Mining Leases:—

Mr. SYMONS, in his paper, said—You are aware that in very ancient times, probably prehistoric, tinners had a right, from a recognised custom, to enter upon any common or waste land in Cornwall, and perhaps Devon, and mark out for themselves a piece of ground which they called "tin bounds," within which they were at liberty (after due proclamation at the Stannary Court, and three months' notice to the lord) to work for tin (the only metallic mineral known in Cornwall), paying to the owner of the land 1-15th part of all the ore raised, as his due dish, or royalty—commonly called "dues" in this county. The custom as to tin bounds was confirmed at a convocation of 24 Stannators, or parliament of tinners, held at Truro Aug. 25, 1752. Tin bounds are not now necessary, because nearly all the landowners are willing to grant mining leases. The greater part of the land in this county is in the hands of comparatively few owners. Lord Falmouth, Lord Robartes, Mr. Basset, Lord Mt. Egremont, Lord Clinton, Lord St. Germans, Sir R. Vyvyan, Messrs. Williams, Duke of Leeds, Rev. St. Aubyn H. M. St. Aubyn, and a few others, own a considerable area in Cornwall. All those owners have solicitors, stewards, and mineral agents or tollers, to whom, or to one of them—generally the toller—persons desirous of having liberty to work for mineral must apply. Until a late period the tollers of I believe, all the lords had authority to grant licenses for six or twelve months to any persons of whom they approved, without consulting their principals; and the fee for a license was two guineas. Now, some landowners require that the applicant's name shall be submitted to and approved by them before a license can be granted. In some cases the steward has power to determine the fitness of the applicant to become a licensee. In the case of a noble lord who owns 30,000 acres in Cornwall, the procedure is this:—In the first place application to the mineral agent, with three names as licensees. The agent submits these names to the lord's solicitor, who, if he approves of them, sends them to the lord, expressing his approval; and the lord thereupon, as a rule, authorises the granting to those persons, and for the license the solicitor charges three guineas. This round-about procedure militates against mining, because the solicitor and the lord require that the three persons shall be men of means, to carry out the works, erect engine, &c. As some of the applicants are poor miners, they often find a difficulty in securing substantial men to join them, and by that means the working of the mine is deferred. I have known cases of the kind. Many of the mines now at work were originated by poor men who took licenses when they were more easily obtained, and afterwards induced capitalists to invest their money. There is, probably, a loss to the lord referred to from a strict adherence to the rules he has thus laid down. The lease is usually granted either to the licensees or to two or more persons of their nomination, and approved by the lord, for a term of 21 years. In a few mines in Cornwall second leases for similar terms have been granted to the same parties or their assigns. In a less period than 21 years most mines have been tried and abandoned. In a few cases a third and fourth lease has been required—Dilectio ad vitam. But the lord is not legally bound to re-grant to the same parties; and in the case of the Consolidated mines, in Gwennap, the lords granted the second lease to other parties, but it was regarded by the public as unhandsome conduct towards Messrs. Taylor and Co., and it accelerated the fall of the mine, because the company, finding that they could not obtain a fresh lease, did their utmost to exhaust the reserves before the expiration of their tenure. The new leases, seeing that such was the case, purchased the machinery, materials, and the remainder of the company's interest for 100,000*l.*, which they had subsequently reason to regret. After commenting on mine leases as they were, their verboseness, their too great cost, inaccuracy of description frequently, as in the case of South France and West Basset, which led to heavy lawsuit, Mr. Symons called attention to the covenants contained in mining leases, particularly those adopted at Tehidy office, and said some of them were impracticable, and if the lords were to take advantage of the breaches of covenants most mining lessees would be quickly ejected. But in some respects the Tehidy lease was more reasonable than modern leases in general, because it demanded no rent, and left the value of land destroyed to be settled on the basis of a valuation. I speak, secondly, of mining leases as, in my opinion, they should be.—1. Leases, instead of occupying two or three sheets of parchment, as most of them do (when not printed, as Lord Falmouth's are), should be reduced to half the amount of words. It would be no great presumption to undertake to draw a mining lease equally effective in law with half the number of words which are now employed in most leases.—2. The charges for leases (for speculative mines at least) should be reduced. The lords might order that to be done, as I knew one lord to do. In rich mines the present charges would not matter.—3. There should be no rent charged in mining leases. A mining lessee is no user of the land, the farmer of which pays the rent for it, which is generally ample. Why should a lessee pay a rent for nothing? The minimum rent is one of the mine leasing encumbrances.—4. The lessee should not be charged 100*l.* and 50*l.* per acre respectively for waste. He should be required to covenant to pay merely for the value he has taken out of the estate by the waste committed, and that at the end of his tenure—not before; the value to be settled by arbitration, if necessary. Meanwhile he should pay an annual rent for the land destroyed and occupied, according to its value for farming purposes. He should also compensate the tenant for any inconvenience occasioned by mining in his tenement.—5. All the buildings erected within the estate by the lessee or the company should be his or their property for the same term of years as that usually granted to lessees of houses on the same estate, so that when the lessees cease to mine within the land the houses might be sold, removed, or demolished by him or them at discretion.—6. Dues or rent to the lord should be paid out of profits only—that is to say, when the lessees, out of the returns from the mine, have been reimbursed of all their outlay, the lords should share with them in the profits of the works. But in consideration of the lord having his rent out of profits only, and

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not out of all returns, he should have a higher rent or royalty than that usually paid at present. Instead of 1-20th, 1-18th, or 1-15th, he should have (say) 1-10th of all clear profit. I think that most of you will concur in admitting the reasonableness (the equity) of the above propositions or suggestions. The landowner who does not choose to speculate in his own land should encourage those who are disposed to do it, and should not profit out of their losses, as they now do in some places. The time has arrived when better terms than the present are necessitated by the circumstances in which mining is now placed. This is a time of unprecedented depression; and owing to the ruinously low price of tin, few mines are self-supporting compared with those which are "calling" on shareholders for money, and I confess that I see little or no prospect of any increase in the price of that staple commodity in our productions, although many sanguine miners take a more hopeful view of the situation. We have too much indulged the belief that our little peninsula was the almost exclusive stanniferous district in the world; the foreign discoveries coming into competition with our produce have dispelled that illusion. It is not altogether the fault of the lords that better leasing terms have not heretofore prevailed. It is more the fault of the lords' agents and of the lessees themselves than of the lords. Those agents have seen the importance which applicants for grants have attached to the acquisition of a seat, also that a grant has been looked upon by them somewhat in the light of a favour, and that any terms would be acceptable; they, therefore, impose terms so stringent, too favourable for their clients, and to which the applicant makes no objection. How is that? Because the lessees with covenants more in conformity with reason. They should adopt the motto, "Let reason rule." The lords can afford to be liberal, but I go upon the ground of equity only. I am aware that some of the lords have, in some cases, shown their liberality by not enforcing, but remitting or postponing during pleasure, the payment of the dues by shareholders in poor mines, and in other ways, and no more so than Mr. Basset, who has always taken a deep interest in mining affairs, and practically exhibited his sympathy with the suffering miners operating in his estate; but lessees would prefer that the mining leases from all the lords should show a spirit of liberality or consideration, by their containing reasonable covenants, so that the shareholders might not stand in the position of mendicants begging consideration and help from the lord. The reformation just indicated will, I hope, commend itself to your approbation. Mr. Symons then briefly referred to agricultural leases, inclosure leases, and building leases, and pointed out various objections to them in their present form. The farmer's lease was an antiquated thing which, I understand, has been content to copy for successive generations; and leasing on lives was a bad custom, but was, he believed, peculiar to Cornwall. It greatly hindered the building of houses. He concluded by saying—If the discussion which my remarks may elicit from this audience should lead to a reasonable readjustment of the leasing conditions, the Cornwall Mining Institute will have accomplished a good which will immortalise its name. The question may be asked, How is this to be done? The lords are independent of mines, and, therefore, are in a position to dictate their own terms, which you may accept or refuse. True; but lords are not, as a rule, unreasonable persons. They are open to receive representations on any matter affecting the miner, the farmer, and the public in general. This Institute, I understand, contains the names of landowners and well-gentlemen connected with mines, commerce, and factories; and suggestions emanating from it would, I doubt not, be respectfully received by the Cornish lords in general. I submit the subject to your intelligent consideration.

ROTARY BOILERS AND ENGINES.

Some twenty years since considerable attention was directed to the question of rotary boilers, owing to the success obtained with the boiler invented by Dr. Grimaldi, and it appears that the subject is again being revived. The first part of the invention and improvement in this class of boiler, invented by Mr. C. W. PIERCE, of New York, consists of the combination with the shell and the flues nearest the shell, or with all the flues of buckets, cups, or other devices, arranged and adapted for elevating water, and maintaining it in contact with the shell and the tubes, or some of them, during the passage of the same in that part of their course which is above the water level, for the protection of the shell and the tubes from the heat, also for preventing undue expansion and contraction, and also for distributing the water and keeping it in contact with the metal for the more rapid generating of steam. The second part of the invention consists of arrangements in rotary boilers, either of an annular flange at one end of the boiler and a recess in the wall at the other end, or of an extension of that part of the boiler containing the inner tubes beyond the part containing the outer ones, in connection with the recess aforesaid on the wall of the furnace at the other end of the boiler, for effecting the return of the heated products of combustion through the inner set of tubes. The third part of the invention consists of the arrangement of the feed-water pipe to extend downward to or below the water level, and the steam-pipe to extend upward from the hollow trunnions through which they enter the boiler, the one for keeping the feed water from contact with the steam to avoid condensing it, and the other to enable the steam to be taken out drier than it otherwise would be.

In connection with rotary engines, in which the steam is superheated on its passage through the engine, and after the impulsive force of the elastic fluid (moving at high velocity) has been utilised, and their temperature thereby reduced, they are again superheated and re-introduced into the cylinders, saturated steam being only employed in starting the engine, and to supply from time to time the loss by leakage, some improvements have been invented by Mr. James Aperly, of Stroud, Gloucestershire. The superheater and rotary engine are combined in one, and consist chiefly of an outer stationary casing, supported upon a suitable bed-plate or foundation, and an inner revolving drum or cylinder, mounted upon an axle fixed on the bed-plate. The outer metal casing is composed of, or has formed within it, three annular concentric chambers, channels, or passages. The outer and inner channels or chambers are superheating chambers, and the middle one forms a part of the tube for the passage of heated combustible gases, or it may be the chamber in which they are consumed. The inner superheating chamber is divided by partitions arranged tangentially, the spaces thus enclosed being necessarily triangular, but with the apex of the triangle next the periphery of the drum or cylinder. In the periphery of the metal cylinder or drum at suitable intervals apart are formed pockets triangular in cross section, the apex of the triangular spaces being outwards. The pockets in the periphery of the cylinder are also cast, formed, or set tangentially, and in the same direction as the partitions of the inner chamber of the casing. They are provided with openings extending laterally on both sides into annular passages formed within the cylinder, and which at intervals have other radial openings into an annular passage circular in cross section, and around the cylinder. The half of this passage is within the periphery of the metal revolving drum and stationary casing respectively. From this circular passage openings are made into annular exhaust or cooling chambers formed within the ends of the metal casing, and from these chambers lead six or more pipes which pass through the combustion chamber or channel, and through the superheating steam chamber. These pipes terminate in conical nozzles, which project down into the cones, which form exit passages for the superheated steam from the outer to the inner chamber.

In place of thus arranging the cooling chamber this latter may be allowed to occupy the whole of the interior of the central drum or cylinder, and the steam may be drawn from thence by a suitable construction of hollow axle in a manner well known. The sides of these conical nozzles (near the ends) are perforated with a number of holes, which are drilled diagonally, or made in the direction of the moving elastic fluid, and the superheated steam in its onward

rush from the outer to the inner superheating chamber will draw in the expanded and cooled steam (which is of greater density than the superheated steam) through the diagonal perforations of the conical nozzles. This combined steam passing through the engine in a constant stream will act by the force of impact on the bottom of the inclined pockets of the drum or cylinder with the leverage due to the diameter of the cylinder. In starting the engine the ordinary saturated steam is to be admitted into the outer annular channel, and the gases of combustion having been ignited in the middle chamber or combustion chamber until the whole of the outer case becomes heated sufficiently to superheat the steam. The admission of saturated steam may be cut off and only again admitted at intervals to make up the loss by leakage. This may be effected by any ordinary valve worked by an eccentric from the axle of the cylinder.

Sometimes, in place of causing the rush of steam to impinge upon the lower surface of the pockets, a helical coil of rope is wound around the periphery of the drum or cylinder, or a helical passage is built up upon the cylinder. The sectional area of this helical passage is largest at the periphery of the drum, and gradually tapering to its end near the centre of the cylinder. The end of this helical passage has lateral openings leading into the exhaust or cooling chamber. The opening or mouth of this helical passage will thus receive the rush of highly-heated elastic gases as it moves in succession past the mouths of the inclined partitions of the inner superheating chamber or channels, and the steam in its passage through the first portion of the helical passage will be caused by friction at the sides of the passage to carry round the drum. To further aid in effecting this object the frictional surfaces of the interior of this helical passage may be increased by placing within the same corrugated plates, stops, studs, or supports. The steam as it parts with its heat and becomes more dense in its passage through the decreasing sectional area of the helical passage will thus provide itself with an elastic pillow, and an increase of friction as it is forced through the final coils of the helical passage. The force of the steam will thus be utilised before it issues from the opposite end of the passage into the exhaust or cooling cylinder, to be again employed as before.

UTILISING SLACK FOR STEAM FUEL.

The many advantages to be anticipated from the utilisation of small coal and slack for the generation of steam have induced inventors to give much attention to the subject, yet although many ingenious contrivances have been from time to time introduced, none of them have come into general use. To obtain in practice the economic results which theory would lead one to anticipate, Mr. GEORGE K. STEVENSON, of Valparaiso, patented a very simple and efficient arrangement some two years since, and during the past few weeks the invention has been in practical use for ordinary work under a large boiler in London. The principle of the invention consists in reducing the fuel to an almost impalpable powder, and the introducing it into the combustion chamber with exactly the quantity of air necessary to secure complete combustion. The fuel is reduced to powder in a disintegrator, and the powder is placed in a metal hopper, the bottom of which is formed of a cylinder. As the cylinder revolves the coal dust falls from the grooves into either an iron or metal tube, of square, oblong, or other suitable section, one end of which is in connection with one of Root's patent blowers, and the other end is formed with an oblong outlet, being of such shape and size as may be requisite; on the top or upper side of this tube there is an opening under the grooved cylinder, which cylinder works on this tube in proper bearings, so that it may revolve across the length of the tube, the whole may be on wheels in stationary fire-places or fire-boxes, and in steamers may be suspended from overhead, so as to admit of being easily withdrawn for lighting and kindling the fire, or for examining the furnace; but in practice a stationary pipe is used without inconvenience. The wheels and standards maintain the apparatus at the proper height of the openings for the admission of the fuel. The end of the tube which enters the furnace is protected by fire-brick, which must be of the proper shape and size to effectually close the entrance to the furnace when in place, the crevices are to be stoped with fire-clay, all the other openings to flue or boiler, or for a admission of air in the end usually fired from, are to be effectually closed by fire-brick, fire-clay, or other equally effective stopping. The usual grate or furnace bars are done away with, and instead of them a bottom or hearth is constructed of suitably shaped fire-brick. On such bottom is placed a lining for sides of furnace, but having a space between said lining and sides allowing the top of furnace to be bare; all the fire-brick lining is perforated with round, oval, square, or oblong holes or slits, or it may in some cases be entire, or the lining can be made in sections of a similar shape to the retorts used in the making of gas, such as to be either entire or perforated. The object of this lining is to form a combustion chamber inside the flue of the boiler, therein to ignites the mixed fuel on its entrance from the heat acquired and retained in the fire-brick from the kindling previously consumed, and when once lighted the fuel will continue to burn by the feeding to same, the perforations allow the heat to be exercised directly on the surface of the fire-box, and thereby add greatly to its power; the length of this lining or combustion chamber may be about the same as the usual length of the grate-bars, so as to thoroughly ignite the fuel ere leaving this to pass through the tubes or flues.

The grooved cylinder may be driven by means of worm on the axle of blower to connect by a cog wheel on a shaft, working on proper bearings, with a worm on this shaft to a corresponding cog wheel on the end of the shaft of the grooved cylinder, so that this cylinder thereby is caused to revolve, and deposit in the tube a certain quantity of coal dust, to correspond with the air introduced by the blower, and to be carried by this air into the lining or combustion chamber. A Root's or Baker's blower is preferred, on account of the facility of measuring the quantity of air admitted per revolution, but this can be substituted by any other which can be relied on for equal facility for measuring the air. The mouth of the tube in the chamber can be made to deliver the mixed fuel (coal dust mixed with air) by one of various openings, either with a twist as a rope, plain, direct, or divergent, so as to have the fuel strike on the red hot or white hot lining of the furnace to ensure the ignition, and thereby secure all the advantages from the combustion being perfect and entire. The air-supplying apparatus can be placed in any part of building, stoke room, or steamer's hold, but it must be so as to ensure the supply of the air with that of the coal dust or powder in the appropriate quantities.

The cylinder is especially constructed to ensure the accuracy of the delivery of the powdered fuel, being so made as to fill a box, and turned and fitted in it so as to be practically air-tight in it; this cylinder is made with recesses fitted with sliding teeth or pistons, which teeth have edges or flanges working in an eccentric groove in each side of the box; these teeth or pistons are thus caused to pass below the surface of the cylinder on the top, or when in contact with the coal in the feeding tube, and the coal or other powdered fuel in the vertical feed tube, and in the upper cross feed tube, by the force of gravity fills the spaces thus made, and is so carried by the revolving of the cylinder until within the tube, where, by the eccentric movement, these teeth are forced out and brought even with the surface of the cylinder, and their charge deposited in the tube, so that by this proceeding there can be no clogging of the quantity, neither can any moisture, should the powdered fuel even be wet, prevent the quantity of fuel from being deposited per revolution. Another advantage of this cylinder so arranged is that there will be no air escape from the tube to the coal feed, as the side feeding is filled with the powdered fuel, and the teeth fill the space on the return to receive the charge; the revolutions of this cylinder being so comparatively slow, there is very little wear to the same.

In the apparatus at present working in London the mixed air and coal dust has to travel 6 or 7 yards through a tube of about 6 in. diameter, yet a very regular and efficient supply is kept up, and a good clear body of ignited gas is maintained in the combustion chamber. The essential features of the invention appear to be the use of a blower delivering a known quantity of air instead of a fan, which in similar inventions previously introduced has not proved effi-

cient, the grooved measuring cylinder delivering known quantities of fuel into the air current, and the introduction of the fuel into the combustion chamber in such a manner as to prevent clogging before it is properly burnt. The invention is one which promises to be a success, especially where small coal is obtainable at a low price, and is, therefore, worthy of a fair trial.

AIR COMPRESSORS AND ROCK DRILLS.

The improved double air-compressing machinery and rock drills manufactured by Mr. J. G. Cranston, of Newcastle-on-Tyne, have now been so extensively and successfully introduced in mines, tunnels, quarries, and elsewhere that, although they have been frequently noticed in the *Mining Journal*, reference may again be made to them. The drills can be seen readily at any time in practical operation in the principal mines and quarry works around Newcastle, where they are drilling the shot holes at a cost of less than one-fourth of that of hand labour. On Friday last one of their drills put down 17 holes averaging 6 ft. deep each. This work is regularly being done with the drills every day at the West Moor Limestone Quarries, and frequently they exceed this number of feet per day. The machine has recently drilled over 7000 ft. of 2½ in. diameter shot holes in limestone rock, accomplishing this extraordinary work in four months' run, without any repair or renewal of parts. Five of these drills are employed in the limestone quarries situated near to Ferryhill, on the North-Eastern Railway, and from the fact of their doing such excellent work at these quarries more machines have been put recently into operation in the adjoining districts. Holes which formerly cost 1s. per foot to drill by hand are now regularly drilled by the machines at a less cost than 2½d. per foot. The machines are so constructed that the drill tool can be rotated substantially and readily by hand, in proportion to the nature or hardness of the rock being drilled, and can also be prevented from rotating quite readily when desired. As there are no pawls, springs, or ratchets to get out of order, the machines are substantially constructed, and are most thoroughly reliable. The numerous testimonials received are sufficient to show how highly they are appreciated by the users, either for quarrying, tunnelling, or mining operations generally. Mr. J. Tait, manager of the East Heaton Colliery Company's quarries, says "he finds the cost of drilling by these machines is less than one-fourth of that of drilling by hand, and by the use of the drills he has been enabled greatly to enlarge the output of stone without increasing the number of men employed." Mr. Alfred Critchett, secretary of the Eberhardt and Aurora Mining Company, writing on April 13, says—"I have much pleasure in stating that the drills supplied by you to this company are doing excellent work. The tunnel—7 ft. by 9 ft.—is driving about 40 ft. per week with two drills, at a cost of about 6d. per foot. Captain Drake in his last report questions whether it is possible to procure drills to surpass them in their efficiency for the purpose. This tunnel will be over 6000 ft. in length when completed, of which they have already driven more than 1000 ft. during the last seven months."

The air-compressor used with these drills has one steam-cylinder, with one double-acting air cylinder on each side of the steam-cylinder; the three are all coupled direct to the fly-wheel shaft, so that no gearing of any kind is employed. The advantage of this arrangement is that the working strains are easily divided on each side of the steam-engine centre crank, which arrangement much reduces the wear and tear, and should an increased air pressure be required double the pressure can be obtained with one cylinder by simply lifting the suction valves of the other air cylinder out of gear; while the steam-cylinder crank being set almost at right angles to the cranks of the air cylinders the most effective power of the steam-cylinder is obtained at the point of the greatest compression in the air cylinders. Each air cylinder has two gun-metal suction and delivery valves bolted closely thereon, the casing of the suction valves and the valves themselves being overhanging, and fixed to the side of the cylinder. They are provided with water cups close to the inlet, so that a bead of water constantly surrounds the valves, keeping them cool, and providing at the same time a certain quantity of water to the air cylinder, which acts as a lubricant and packer between the piston and valve spaces, as it is alternately drawn in by the action of the piston, so that almost the whole of the compressed air is delivered into the air receiver at each stroke of the piston. The delivery valves are bolted on to the cylinder top at right angles to the suction valves, and are completely immersed in water, so that they are not affected by any heat evolved by the compression of the air. The valves are nearly of the shape known as the mushroom valve, and are made with spherical faces. They can be run at a very high speed when required, the valves acting with the greatest certainty at a pressure exceeding seven atmospheres. The whole of the machinery is firmly mounted on a strong cast-iron bed-plate, so that little or no foundation is required. When required for mountainous districts, where the carriage on road is difficult, the bed-plate is reduced in weight, in order to facilitate its carriage.

PUMPS.—The invention of Mr. A. FITZMAURICE, of Carlow, consists in an improved arrangement of double-action lever force pump, and method of working the same by the weight of a man or other person sitting on one end of weighted rocking lever. In carrying out the invention he employs a suitable pillar or upright, the top of which forms a fulcrum, and receives a rocking lever or beam, one end of which is counterweighted, and the other end of which is provided with a seat for the person whose weight is to operate the pump. The under side of the rocking lever is connected by means of suitable connecting rods with the piston rods of a pair of single action lift and force pumps, having proper air vessels, and rising main pipes for delivering the water in the required direction. The suction pipes from the pumps are connected together into the single suction pipe, which passes into the well or tank from which the water is to be raised. A spiral or other suitable spring may, if required, be placed under the end of the rocking lever on which the person sits to assist the action. By this arrangement it will be understood that any person seated on the end of the said rocking lever may easily set it in motion, so as to alternately work the said pump and cause them together to form a double-acting lever force pump. The supporting pillar and pumps are sunk in the ground so that the rocking lever shall be only at a suitable height above the ground level.

A NEW PATENT IN TIN MANUFACTURE.—A valuable patent apparatus, known as Messrs. Taylor and Company's Mechanical Block and White Pickling and Swilling Machine, is being introduced into the manufacture of tin-plates. The machine has been adopted at Llantwit Tinworks, while Messrs. Thomas, Lister and Co., of the Carmarthen Tinworks, have used it to the utmost advantage since October, 1875. The old system of block pickling by hand, besides being injurious to the health of the employees, lead to a great waste of acid, which was absorbed by the sawdust placed on the plates, and the sawdust itself, by adhering to the plates, caused a great many "wasters." Moreover, a large quantity of acid was necessarily discharged into the river. Messrs. Taylor and Company's machines remedy these evils. The block pickling machine, some 15 ft. by 5 or 6 ft., consists of a trough or bath, containing some 8 or 9 in. of the diluted acid. At each end there are yellow metal rollers upon which a number of endless chains continually travel. At one end a couple of lads stand and place the plates singly, and of course without sawdust, under the rollers, and the plates are carried slowly through the acid by means of the endless chains, and are delivered, as a rule, through cleaned to a couple of girls who stand at the other end and receive them. These girls, however, examine each plate, and those from which the oxide has not been entirely removed are separated from the others and passed through the bath a second time. The journey through the bath is travelled in three minutes; and although the movement does not appear rapid, the lads place the plates beneath the rollers as fast as they can move their hands, and the number passed through during the day is very great. The saving in labour and material is enormous. It is calculated that by the adoption of the block pickling machine there is a saving of 2 lbs. of acid per box. There is also a considerable saving of iron. The plates are then passed on through the intermediate stages, and are taken to Messrs. Taylor and Co.'s patent mechanical white pickling and swilling machine, in most respects similar to the one already described. There is a similar trough or bath containing diluted acid, through which the plates are carried upon endless copper chains, and are passed on to a swilling machine at the other end, where they are received by a couple of girls. As in the process of block pickling, the plates are put under the brass rollers singly, and without sawdust. The acid comes into immediate contact with every portion of the plate, which travels through the bath in about one minute, and is delivered into the swilling portion of the machine. Here each plate passes

between two perforated pipes, which deliver a strong force of water on either side of the plate, which is then taken away, perfectly cleansed of all oxide or dirt of any kind, by girls who stand there ready to receive them. The acid having been washed off thoroughly, the plates are put on their edges into troughs containing sufficient water to cover them, and here they remain awaiting the next process, which is tinning. It is calculated that Messrs. Thomas, Lester, and Co., by the introduction of these machines into their works, have effected a saving, in time, labour, and material of more than 50 per cent; and practically there is no acid thrown into the river.—*South Wales Daily News.*

MINING AND STOCK EXCHANGE NEWS OF THE WEEK.

Messrs. F. W. MANSELL and Co. (Sworn Stock and Share Brokers, 43 and 43A, Palmerston Buildings, Old Broad-street, write to us as follows:—

ISABELLE (Gold and Silver).—Numerous have been the enquiries especially by Exchequer shareholders, who justly enough put their faith upon Mr. Lewis Chalmers, as to the actual statement made by that gentleman concerning the value of the Isabelle Mines. We presume that in due time the directors will obtain from Mr. Lewis Chalmers regular weekly reports upon the property. In the meantime, we may state that the Isabelle Mines are situated in Scandinavian Canyon, 7292 feet along the toll road, which, commencing at the intersection of Main and Third Streets, Silver Mountain, follows the canyon until it terminates at the works of the famous I.X.L. Mine, about 300 ft. off the road in a north-easterly direction. The outcrops—the altitude of which is 530 ft. below the Exchequer, and 200 ft. below I.X.L.—are continuous, though intermittent—that is, they have, like most outcrops, become covered over in some places by the debris of the superincumbent country, in others by rank vegetation, but in both cases distinctly traceable along the whole course of the claims, and in several places showing ruby silver. The cropings are bold, massive, and well-defined, and present all that can be desire in the shape of a mineral outcrop, the country rock being a fine-grained porphyry.

Upon the Pine Tree ledge a drift has been run on the footwall—or rather in it, sometimes out of it—a distance of 110 ft. The mouth of this drift is just 800 ft. above the level of Main Street, Silver Mountain. This ledge is 3 ft. wide between the casings, dips east at an angle of 71°, and is well-defined. At about 84 ft. from the mouth of this drift, Mr. Chalmers found—about the centre of the roof—a band of quartz with ruby silver, from which he broke off several pieces, which he assayed for silver with the following results:—No. 1 gave \$105.78; No. 2, 30.96; No. 3, 59.34; No. 4, 167.70; No. 5, 152.22; No. 6, 138.74. Mr. Chalmers says, "This tunnel is not more than 35 ft. under the surface where I obtained these samples, but the richer specimens were selected." Beyond this point the tunnel has caved considerably, but it is open enough to show that the ledge carries an unmistakably "true fissure" character.

Upon the Adolphus ledge several prospecting shafts have been sunk, and from one of these Mr. Chalmers took several pieces, which assayed in silver as follows:—No. 1, \$51.60; No. 2, \$57.75; No. 3, \$37.41; No. 4, \$95.46; No. 5, \$69.66; No. 6, \$43.86. The character of the quartz here is very fine, although the assays do not come up to the Pine Tree, but the specimens assayed were all more or less oxidised, and too near the surface to be protected from disturbing and disintegrating influences. Mr. Chalmers says:—"I will say this, that during my more than eight years residence in this country I have seen many gold and silver-bearing mineral outcrops and ledges, but I have never yet met with top-rock to give the same results."

The Pine Tree ledge crosses the I.X.L. ravine, and re-asserts itself in the most emphatic manner in a fine masterly outcrop on the other side, from which it can be traced beyond the lines of its northern boundary over the ridge of the porphyritic rocks, where it has been located as the "Buffalo Bill." The Pine Tree runs for some distance almost parallel with the I.X.L., approaching it in one place within 200 ft., after which, deflected possibly by the canyon, it breaks away gradually into a more northerly course towards the Adolphus. The mouth of the Pine Tree tunnel is about 730 ft. in a south-easterly direction from the mouth of the I.X.L.

The outcrops of the other four ledges are very promising, and all carry gold and silver. It seems probable, and this is the opinion of Mr. J. J. Cooper, that these may prove to be "feeders" of the "Big Mother Lode"—the Adolphus. At the same time, there is no reason why they should not be independent gold and silver-bearing ledges, but, whether they are so or not, there are too close not to belong to the owners of the other two, and may prove valuable adjuncts. The county treasurer (a Scotchman, on whose statement Mr. Chalmers puts every reliance) states that specimens from the Menocino shaft, at a depth of 20 ft., taken by him in the fall of 1864 to Sacramento, and assayed by an Aberdeen man (Mr. John Scott), one of the best assayers and metallurgists on the Pacific Coast, yielded over \$120 per ton; the shaft is now full of water, but the outcrops are such as experts would expect to cover good bodies of ore.

To show how inexpensively and rapidly this property may be developed and brought into a dividend paying condition, it may be mentioned that by simply running 625 ft. along the Pine Tree a depth will be attained of 231 ft. on that ledge, and 248 ft. on the Adolphus by a cross-cut of 300 ft. But Mr. Chalmers recommends that the main tunnel on the Pine Tree should be run 820 ft. before cross-cutting; 370 ft. of cross-drift will be under the prospecting shaft on Adolphus, at a depth of 288 ft. on the Adolphus and 306 ft. on the Pine Tree. Drifts could be run north and south on the ledge, thoroughly prospecting the Adolphus, while the Pine Tree exploration could be continued northward to a depth of 712 ft., the depth obtained on the other being 435 ft.

The other ledges can be prospected by a perpendicular shaft sunk to a distance of 200 ft., and a cross-drift at that depth run east and west through the whole of them; this work, although desirable, may be postponed until the other works have been accomplished.

Mr. Chalmers' estimate of the cost of the works recommended is as follows:—

720 ft. of tunnel along Pine Tree	\$ 8,400.00
100 ft. of old tunnel timbered and enlarged	200.00
370 ft. of cross-cut between Pine Tree and Adolphus	4,440.00
500 ft. of drift on Adolphus north and 500 south	12,000.00
300 ft. of air shaft	6,120.00
Stoping and extracting ore	4,000.00
Blacksmith's shop and one house	1,000.00
Dwelling house for the miners	2,000.00
Mining plant, cars, tools, and timber for stope	2,000.00
800 ft. of road from toll road to mine	600.00
 Making a total of	 \$13,000.00
	(say) £ 8,500

Almost all the samples which Mr. Chalmers assayed from these ledges show more or less ruby silver. This may give place in depth to black sulphurite, a more valuable silver ore, but whether ruby silver, silver gauze, or black sulphurite, these Isabelle Mines (says Mr. Chalmers) will, when properly worked, amply repay the shareholders.

The following is the report of Mr. John J. Cooper, who, as we before stated, has had many years' experience as a practical miner and engineer, and whose ability and integrity in that capacity are vouches for by the eminent firm of Messrs. John Taylor and Sons, and whose family connections in this country are in themselves an absolute guarantee of good faith:—

I have made a thorough examination of the Isabelle Mines, and beg to hand you my report thereon. This property is situated in Scandinavian Canyon, Silver Mountain Mining District, Alpine County, California, and comprises two main ledges—the Pine Tree and Adolphus, and four side ledges, which may be spurs of the Adolphus. The Pine Tree and Adolphus ledges bear a north-easterly direction, and are parallel ledges to the Exchequer and I.X.L. The Pine Tree ledge is about 1450 ft. to the south of the Exchequer, and 1100 ft. to the south of the I.X.L. At the commencement of the claim the Adolphus is only 50 ft. south of the Pine Tree, but they diverge from each other going easterly. The outcrops of the ledges are chiefly composed of quartz, bold, massive, and well defined, similar in character to the Exchequer and I.X.L., but at the same time are considerably more mineralised than either of the latter, frequently showing ruby silver.

The Pine Tree has a claim of 1750 ft., and the Adolphus 1000 ft. The outcrops may be traced far beyond the claims, and in places rise up very abruptly for many feet above the surface. In other parts they are buried up with the slides or debris broken off from the surrounding mountains. An adit level has been driven on the Pine Tree ledge from the commencement of the claim, a distance of over 100 ft., but being considerably caved I could not get in far, but I saw sufficient to expose a well defined and regular ledge about 3 ft. wide, dipping east, and highly mineralised throughout. On the Adolphus there are several prospect shafts, varying from 10 to 15 ft. in depth; in all the ledge is large and well defined, and the quartz has mineral disseminated throughout. It is very seldom you will find ledges on surface so thickly impregnated with mineral as is the case with the Pine Tree and Adolphus ledges, and it augurs that there must be large bodies of solid

mineral below. It has been proved by their neighbour, the Exchequer, that the rich ore bodies in this district are not on surface, although the indications in this case are that they are not far off. Some few prospect shafts have been sunk on the side ledges, which I am of opinion will turn out to be spurs of the big mother Adolphus, they being a short distance to the south of it, and appear to be running towards it. Very little developments have been done in either the Pine Tree or Adolphus Mines, but what has been done promises well for their future prosperity.

I consider the Exchequer, I.X.L., Pine Tree, and Adolphus, the four ledges of the district, and I shall feel much disappointed if when they are properly developed they do not turn out immense riches. The situation of the mine is good, and easily accessible, being only 300 ft. from the Exchequer wagon-road, and almost a mile from Silver Mountain City. For the present developments of the ledge I would recommend the adit level being continued on the course of the Pine Tree ledge, which would gain depth every foot that it ran into the mountain, and the indications are such that you will strike a rich pocket of ore very soon in drifting. I would also advise the sinking of a main shaft a little above the mouth of the adit, between the Pine Tree and Adolphus ledges. The Adolphus ledge would probably dip into the shaft before it reached the required depth for drifting; in this case only one cross cut would be necessary to the Pine Tree ledge. At the required depth levels should be driven on the Pine Tree and Adolphus ledges easterly, which would develop them at that depth. In case the ventilation should be deficient a winze might be sunk in the Pine Tree adit, at a point where the ledge is productive, which would be all that is requisite. It is evident these ledges would not be expensive to develop, not nearly so much so as many others in the neighbourhood. The country rock is a fine grained porphyry, and not hard.

In conclusion, I must say I consider this will turn out a very valuable property, the mineral being continuous throughout the ledges on the surface indicates that it will be so in depth, but instead of its being scattered throughout the rock it will be found in solid masses.—JOHN J. COOPER, Superintendent, Coldstream Mine.

Among the many proofs that the Silver Mountain district had been long known to the Indians as a gold-producing region is the recent discovery of hollowed, basin-shaped stones in Indian Valley. The American Indians' method of smelting precious metals was one of the most remarkable devices of savage ingenuity. Having first hollowed out a flat stone in the form of a basin, they filled it with charcoal, and upon this laid the nugget of metal. A number of Indians next seated themselves in a circle around the basin, each having in his hand a long reed pierced through its entire centre, with a clay tube at one end. Everything being ready fire was applied to the charcoal, and the whole mass blown into a powerful heat through the reeds, the clay extremities of which were inserted in the basin, while the Indians blew through them upon the charcoal with all their might. No ordinary lump of gold could maintain its solidity in such a crucible. With this process the Indians could easily produce any variety of ornament from the precious metals, using them either alone or in alloy. This method was known to have been in use among the Indians who lived upon the gold-producing lands of North Carolina, and the same process must have been known to the Cherokees.

Last year the Comstock Mines produced \$33,000,000, this year they will produce \$35,000,000. Surely an investment that returns 50 per cent. a year is not a bad one! All the mining calls ever collected on the Pacific Coast were repaid by the production of the Comstock Mines last year. The leading Comstock Mines have paid in dividends above \$90,000,000. Against this they have collected calls amounting in all to but little over \$20,000,000. Compare this with the American railroads—during the last five years \$1,000,000 of railroad stocks have been wiped out of existence; 200 companies have been defaulted, and been sold for their bonded debts in that time, and it is not likely that they are worth half of that. Now compare mining investments, as shown above, with the favourite investment in London—the bonds of Foreign Governments. Between 1851 and 1873 the British public paid 300,000,000 for \$3,000,000,000 worth (nominal) of these bonds. To-day they are worth but \$300,000,000—a shrinkage of 90 per cent. This shrinkage is likely to prove in the main a dead loss.

As we pointed out last week, upon the authority of Prof. Raymond, of the United States Government, 20 companies, working in the aggregate 16,000 linear feet on the Comstock, in one year gave 400,000 tons of ore, yielding \$21,000,000, equal to 4,200,000 sterling. Each of these mines has an average of 800 linear feet of lode; at the same rate of ascertained productive value, if measured only by comparative extent of mineral ground, the Isabelle Mines, when developed sufficiently, ought to turn out 645 tons per day. As, however, the Comstock Lode is productive only about one-seventh part of its entire length the preceding figures should be reduced into the more credible totals of 92 tons per day, valued at 370,267 per annum—the capital is 150,000!

It is only necessary to add that the mineralogical characteristics of the Comstock Lode, and of the ore taken from it, are almost identical with those of the Isabelle ledges, the distance between the two mines not exceeding 40 miles.

I.X.L. (Gold and Silver).—At the present interesting juncture in the career of this enterprise it may be of value to reiterate the fact that owing to the precipitous character of the mountains the declivities in many places are so steep that a depth beneath the surface is attained equal to the length of the tunnel when it reaches the vein. All the veins are of good size, many very large, from 20 to 80 ft. thick on the surface, and occasionally much wider. The I.X.L. Mine is one mile lower down the canyon than the Exchequer, and is within two miles of the new mill. The outcroppings at surface are bold and regular, there is an ample supply of timber for all purposes surrounding the mines, and the buildings are in excellent condition. The shaft has been sunk to a depth of 200 ft., and a favourable contract has just been made to sink this main shaft another 200 ft. to the 400 level. The company has a convenient mill site, a well-built mill, and ample water power. "It is my firm and conscientious conviction (says the manager) not to be shaken by the scoffing and jeering of those unfortunates who have suffered by imprudent mining investments, and call all 'black' because theirs was black, undeterred by this, I say you have a first-class mine, and when fairly opened up will develop itself into a mine of the richest character. A mine that will reduce the present hazy reputation of American mining enterprise, return quickly all your outlay, and repay you ten thousand fold; and this is not my opinion only, but the opinion of every miner who has seen the mine. Further, to prove my sincerity and the indelible character of that opinion, I am willing (if need be) to superintend the work as it ought to be until I make the mine pay dividends, for my bare expenses; I make this offer because having recommended its purchase I am naturally anxious to prove the justness of my recommendation, and the accuracy of my opinion." Following this commendable example, the directors refuse to accept any remuneration other than from actual realised profits. True, they are noblemen and gentlemen of independent fortunes, and have a large stake in the company, so that their more important interest by far is the realisation of permanent dividends as soon as possible.

The latest official advices (dated March 25) state that the machinery was nearly completed, the engine in its place on a good foundation, and all would be ready for hoisting by the following Monday. The north drift was in 532 ft. from cross-cut, in the 200 ft. level, and the face in solid quartz 4 ft. thick—a well defined ledge; and, adds the underground agent, "if indications are not false it is within a near approach to a body of paying ore." The rise started from the north drift to connect with the O. K. shaft was up 166 ft., and nearly completed. Everything in and about the mine was running and working well.

EXCHEQUER (Gold and Silver).—Replying to repeated enquiries, we have again to state that the Exchequer Company own 7000 linear feet of lode, and a track of nearly two square miles of timber land, and at the mill abundance of water. The mill is thus described by the manager:—"There is not now in the mill one piece of the old Davidson machinery, but with the exception of a part of the pan and settler rooms, and the frame of the 8-stamp battery (also partially renewed), the whole mill is new from top to bottom. Like the Irishman's gun, it has got a new lock, stock, and barrel. I am prepared to prove that there is not, for its size, a better mill in California." We are often asked what is the character of the Exchequer ore, and, judging by the manner in which some of the enquiries are made, it would seem to be thought the ore is different from any other, simply because it requires roasting and chloridising, than which no greater mistake can possibly be made. The ore has silica mixed with magnesia, iron, antimony, and sulphur. Much of it has so strong a resemblance to actinolite (a greenish species of hornblende) that good judges would be puzzled to discern a difference. On the lower levels the ore is interspersed with quantities of beautiful ruby silver of the light-red kind, being a combina-

tion of silver, arsenic, and sulphur. Average samples, sent to a friend in Gold Hill, were assayed by Mr. C. James, the assayer of the Crown Point and Yellow Jacket Mines, gave the following results:—That taken from the 140 ft. level of the upper works gave \$241 per ton, all silver; that of the 100 ft. level of the new shaft gave \$1019.63, of which \$30.13 was gold, and the balance silver. The samples from the 200 ft. level of the new shaft gave \$852.42, of which \$20.09 was gold, and the remainder silver. The ledge on the lower levels is from 4 to 15 ft. in thickness, and is all one; with clay seams. It will be probably recollect that about 12 months since in a cross-cut drift of 23 ft. east of the regular ledge a 3-ft. ledge was struck of white quartz bearing free gold. The present indications would seem to favour the assumption that something further may be soon heard of "white quartz bearing free gold."

The Alpine Chronicle of March 24, says:—

"RUNNING FINELY.—The Exchequer mill and O'Hara furnace have been running all the week, and we believe very satisfactorily; the production of a few silver bricks will be a guarantee of the success of the enterprise."

The latest official advices (dated March 25) from the mine state that the 100 ft. level, No. 2 stope, had been driven 12 ft. during the week; vein 22 in. of No. 1 pay rock and 1 ft. mixed with good rock. The 200 ft. level, stope No. 1, had been driven 25 ft.; vein 2 ft. 9 in. of good rock. The 300 ft. level, stope No. 3, had been driven 13 ft., also timbering; vein 3 ft., with good rock. The 400 ft. level then shifts fixing track. The 200 ft. level had been communicated with the 100 ft. level, improving the ventilation.

THE COMSTOCK MINES.—English shareholders will learn with satisfaction that—

It is now a well-established and thoroughly conceded fact that Consolidated Virginia will resume her \$2 dividends in May. After that month, therefore, the two bonanza mines will disburse between them \$2,160,000 monthly. Taking recent prices, and striking an average between them, we may say that the stock of both has been selling at \$12 each; the average has been lower, but these mines are sufficiently close. At \$42 per share both mines represent an aggregate investment of \$45,360,000, paying an interest of \$2,160,000 per month, or \$25,200,000 for the bonanza at \$42 or thereabouts means the annual payment of \$427 invested. Is it any wonder that people confidently expect a booming market when Consolidated Virginia recommends her monthly payment of \$2?

GENERAL MARKETS.—Peaceful or warlike rumours have continued the barometer influencing quotations. The sale of stock in London on behalf of French operators ran the exchange down, but there was a rebound. It is beginning to be felt that securities do not necessarily become valueless in consequence of war. Europe has endured many great conflicts since stocks were created, and yet the development of prosperity has never been more rapid than of late years.

ELECTRICITY, AND METALLURGICAL REDUCTION.

The employment of a magnetic coil or helix in connection with a cupola or blast-furnace, or other contrivance used for the reduction of ores or purification of metals, forms one of the features in the invention of Mr. A. T. HAY, of Burlington, Iowa, which also includes means of facilitating the purification of the resulting iron, and the conversion of it, or any part of it, into steel, and an improved flux for eliminating injurious foreign elements from iron and steel. In connection with the reduction of ores and purification of metals conductible wires are employed which, starting from one pole of a battery, are coiled around a furnace several times, and finally terminate at the other pole of the battery forming a closed circuit, and enclosing within the helix a portion of or the entire reduction chamber, so that any substance contained therein forms a magnetic core when the current of electricity is passed through the coils. The entire chamber may be enclosed in one coil or helix, or there may be three or more separate and distinct helices. Thus three wires may start from the zinc pole, the first coiling around the zone of fusion, the second the zone of carburation, and the third the zone of reduction, the wire in each coil terminating separately at the copper pole of the battery. Other coils still may be passed around other zones, as those of heating and combustion. These coils are all so arranged relatively that they may be united so as to form one coil, or two of them may be operated in one direction, while the current in the other or others may be reversed, or so that a portion of the chamber may be taken from the direct influence of a coil by detaching its wires from the poles.

There is no limit to the particular number of coils, nor to their relative arrangements, nor to uniformity of direction of the currents, nor to any arrangement of passing the coils around the outside of the furnaces, but must be understood as claiming broadly the use of a coil in such a manner in connection with any vessel for heating and reducing ores or minerals as to cause the substance acted upon to form all or a part of the magnetic core, and it matters not whether it be a crucible, retort, open hearth cupola, or other furnace where heat is used for the purpose of reduction, melting, or purification of ores or metals, the same natural laws being applicable in all cases. Heat promotes chemical affinity, chemical action sets free electricity, and electricity develops magnetism, and upon this latter phenomenon depends in a great measure the effects produced upon metals and minerals undergoing reduction or purification. By the use of this magnetic appliance reduction, fusion, or carburation is promoted, and metallic products (which are free from the usual impurities imparted from coal or contained in ores or metals) are produced, including grades of carburets of iron hitherto unknown, that are very valuable in the manufacture of wrought-iron and production of fine steel, as for instance, first by means of this magnetic appliance use may be made of from 25 to 50 percent of ore with pig metal or scrap, and produce a uniform casting directly from the cupola; secondly, iron ore may be mixed with pig or scrap in the proportion of one part pig to five of ore, and ranging to one of metal and three of ore, which when poured into the open moulds sponges up and purifies itself of all foreign matter except carbon, and a heavy product is the result (a silver-bright high carburet) that rings equal to the best bar cast-steel; thirdly, when clay and some other iron ores are used alone in connection with a small percentage of limestone, a light molten solution is obtained that crystallises into a dark brittle magnetic high carburet of iron that may be remelted in a crucible or open hearth at a temperature below the welding heat of iron. These two latter products hitherto unknown are very valuable when used in connection with the manufacture of wrought-iron and steel; fourthly, pig and scrap metals rolled in flour of sulphur, including free sulphur mixed with the coal used under the influence of the above magnetic appliance in a cupola gives a uniform soft grey iron product. Any kind of electrical apparatus for generating electricity may be employed, as also any class of ores or combination of ores and metals, the great novelty in this part of the invention being the use of the coils when made to inclose the substance to be acted upon.

Referring

THE
LANGNESS MINING COMPANY
(LIMITED).

To be registered under the Companies (Isle of Man) Act, 1865, whereby the liability of each shareholder is limited to the amount of his shares.

Capital £45,000, in 15,000 Shares of £3 each.

Deposit on application..... 10s. per share

ditto allotment 20s. per share

The balance of 30s. per share will be called up if required at intervals of not less than three months, and in calls not exceeding 10s. per share; but it is probable that no call will be required after the payment of the allotment deposit.

One-half the purchase money for the property is payable in shares.

NO PROMOTION MONEY TO BE PAID.

PROVISIONAL DIRECTORS.

*THOMAS WRIGHT, Sunnyside Cottage, Douglas, Isle of Man.
*WILLIAM TODHUNTER, Derby-square, Douglas, Isle of Man.
*JOHN TAGGART, Malew-street, Castletown, Isle of Man.
*WILLIAM J. FELL, Princes-street, Douglas, Isle of Man.
*DAVID DUNCAN LEWIN, 134, Fenchurch-street, London, E.C.
*HENRY NICHOLLS, Harris-terrace, Douglas, Isle of Man.

* These gentlemen are members of the Derbyhaven Trial Company, the vendors.

BANK OF MONA, Douglas, Isle of Man, and Branches; and the CITY OF GLASGOW BANK, Glasgow.

AUDITOR.—To be elected by the shareholders.

SECRETARY (pro tem.)—M. PARKINSON.

TEMPORARY OFFICE,
46, ATHOL STREET, DOUGLAS, ISLE OF MAN.

PROSPECTUS.

This company has been formed to purchase and work the mines, veins, and beds of metal, and metallic ores and minerals within, under, and upon a certain portion of a tract of land situated in the parish of Malew, Isle of Man, belonging to a proprietary company called "The Derbyhaven Trial Company."

The said portion of land is about a mile in extent along the course of the main or Champion lode, and is part of the seat held by Messrs. William Todhunter, Thomas Wright, and William Fell, under lease from the Crown for 21 years, from 5th April, 1878. It contains besides the said main lode a strong parallel lode, and both are intersected by numerous caunter lodes or cross courses, all more or less having outcrops of rich copper ore.

The main lode has an outcrop of ore 20 in. in thickness on the surface; the No. 2 parallel lode (which underlies towards the main lode, and the latter towards it, and both are expected to form one great lode in depth) has an outcrop of ore 10 inches thick, while the outcrops of the caunter, or cross veins, vary from 1½ in. to 5 in. in thickness.

Explorations were commenced on the property about three years ago by 16 persons, who formed themselves into the "Derbyhaven Trial Company," and so valuable were the surface discoveries stated to be by the practical mining men whose advice was sought, that the vendors were strongly urged to place the property at once upon the market. They elected, however, to spend their money in exploring their property until it gave indications in depth of becoming, with larger capital and more extensive operations, one of the most promising mines ever placed before the public.

In keeping with this common desire to prove the worth of the property before bringing it before the public, a trial shaft was commenced under the advice of Mr. Warington Smyth, Government Mining Engineer, and sunk by hand labour to a depth of about 13 fms. From this a cross-cut was driven to intersect the 10-in. and 20-in. vein (the two main parallel veins are called). In the course of this preliminary work, it became evident to the proprietors, and to the several mining agents who visited the property—for the mine had already gained a high reputation in the Island, and attracted considerable attention from mining men—that the property would, when a moderate depth was attained, be a great and productive mine of high percentage ore.

By the advice of Mr. Josiah H. Hitchins, the well-known mining engineer, and discoverer of the Devon Great Consols, a trial shaft was sunk on the 20-in. vein, and the proprietors had the satisfaction of finding that the lode carried ore every inch in depth, in greater or less bodies (in many places as thick as 12 inches, and valued at 3 tons per fathom if driven upon). It was hoped that the junction of the two lodes would be reached in this vein; but, unfortunately for its further progress (although it is an excellent indication of the liveliness and openness of the lode), a heavy feed of vein water was struck, and the workings in depth had to be stopped. In the absence of adequate machinery for getting out the water, as will be seen, however, upon reference to the statements of the well-known mining gentlemen whose reports accompany this prospectus, the proprietors have not spent their money in vain. They have upwards of 10 tons of high-class copper ore to show, after only the merest experimental driving upon the lode.

By means of these preliminary operations the strong probability of the mine proving remunerative when fully worked has been fairly established, and with an engine-shaft down (say 4) to 50 fms., large and valuable returns are confidently looked for.

The following assays will serve to show the care value of the ore. The first is from an analyst attached to one of the large chemical works at Widnes, and was obtained through Mr. J. T. Allen, of that place.—

COPY OF TEST NOTE.

Widnes, April 5, 1874.

DEAR SIR.—I have had the sample of ore which you sent me analysed. It is a fair sample, you have found a very rich vein indeed, but I am afraid it is too good to be true. It tests:—

42 4 per cent. iron
24 5 " copper

32 0 per cent. sulphur

1 1 " silicate

J. T. ALLEN, Widnes, Lancashire.

The following are from Mr. Norman Tate, of Liverpool, the well-known chemical analyst:—

5 and 9, Hockin's Hey, Liverpool, Aug. 12, 1875.

DEAR SIR.—I have not been able to complete analysis of minerals in time to write you fully to day, but am able to tell you that both samples contain over 20 per cent. of copper. They are, in fact, samples of copper ore in which the copper exists as sulphide. The mineral appears to be a mixture of sulphides of iron and copper, with quartz. I can scarcely tell you the value now, but if you can get hold of a Swansea sale list it will tell you the present price for such copper ore. I will see if I can learn the value between now and to-morrow's post. Such ore is decidedly worth attention.

A. NORMAN TATE, Analytical and Consulting Chemist, and Chemical Engineer.

P.S.—No. 1 contains 23 per cent. copper.

No. 2 21 5 per cent. sulphur.

These are the results of the dry assay. The dry assay would give somewhere about:—

No. 1—1 5 per cent. No. 2—19 5 per cent.

Mr. James T. Allen.

A few days afterwards Mr. Norman Tate wrote as follows to Mr. Allen:—

Analytical Laboratory and School of Technical Chemistry, 7 and 9, Hockin's Hey, Liverpool, Aug. 20, 1875.

DEAR SIR.—In addition to the results I reported to you on the 12th inst., I have since determined the proportion of sulphur present in the samples you sent me:—

No. 1 find 1 3 per cent. of sulphur.

In No. 2—31 0

The other constituents are iron and silice, with a very faint trace of arsenic, and also traces of silver. I do not know that I can add anything further. In a commercial point of view the mineral is simply a copper ore containing on the average 20 per cent. of copper unmixed with any other metal, that can add to or detract from the value of the ore as a copper ore.

A. NORMAN TATE.

Inspector's Office, Douglas, Isle of Man, March 21, 1877.

SIR.—The following is the result of examination of four samples of copper ore received by me from the Derbyhaven Mining Company for analysis:—

No. 1 contains 21 3 per cent. of copper.

No. 2 " 24 2 " "

No. 3 " 23 9 " "

No. 4 " 22 4 " "

JOHN F. TERRY,

Government Inspector of Adulteration Acts.

The property is held under a lease from the Crown, dated June 1, 1876, for 21 years, at a very low nominal rent, and a royalty of one fourteenth for all ores of whatever kind, and the company have the right under the lease to work for minerals under Castletown Bay to a distance of about half a mile from low water. The importance of this concession will be seen when it is stated that the east on the west veins have been traced across Castletown Bay, and it is a tradition of the neighbourhood that the Sandwich Bay and Boe Morris rocks, which are within the royalty, are to be seen at low water spring tides, are full of ore.

Traces of ancient mining have been found on Lingness, and at a place called "the Sun Inn," on the road from Derbyhaven to Lingness, what appear to be sandhills have been discovered to be heaps of scoria and refuse from old washing floors and reduction works. The dressing of the ore by the ancient miners in this place has been imperfect in character, as is shown by the large percentage of copper, lead, manganese, &c., still remaining in these heaps of refuse and scoria.

It is expected that the purchase of a adequate machinery for developing the mine and for dressing purposes, will not absorb, with the purchase money, more than the amount paid up on application and allotment of shares. The property contains an excellent site for dressing floors, which will be so situated as to admit, with only a moderate outlay, of the recurring tides being utilized for washing purposes.

Langness Mine is accessible by good roads communicating with Derbyhaven, Castletown, and the Railway Station at Ballavilla. It is bounded by Castletown Bay on the west, with easy access to the port of Castletown, and where the main operations are carried on is admirably adapted, and may be easily made available, for harbour purposes. At its northern end, however, it is provided with one of the best sheltered harbours in the United Kingdom—viz., Derbyhaven Harbour, into which large vessels frequently run for shelter in prevailing winds. Every facility is thus afforded for the cheap, speedy, and economic conveyance of ores and material to and from the mine.

So valuable are the discoveries made, and so promising does the property look as depth is attained, that nothing but the absolute necessity of raising capital to insure the development of the mine and the obtaining rich returns at an early date, has induced the vendors to place the property before the public.

The Memorandum of Agreement and plan of ground may be inspected, and the Articles of Association, with other information, obtained at the temporary office of the company, 46, Athol street, Douglas, Isle of Man.

All persons desirous of becoming shareholders are particularly requested to visit the property and see for themselves the genuineness of the investment.

The vendors transfer the mine to this company for the sum of £10,000, of which one half is to be paid in shares, and the other in money to be paid.

The contract contains a provision that at the purchase price are to pay all the current expenses of the vendors in working the mine from Feb. 1, 1877.

Applications for shares may be made upon the form accompanying the prospectus, and sent, with a deposit of 10s. per share to the company's office, to the Bank of Mona, Douglas, Isle of Man, or its Branches, to the City of Glasgow Bank, Glasgow; or to M. PARKINSON, at the temporary office of the company, 46, Athol street, Douglas, Isle of Man.

Allotments of shares will be made according to priority of application. *

REPORTS ON THE MINE.

Report by WALTER EDDY, Esq., and Captain WILLIAM KITTO.

To the Directors of the Derbyhaven Mining Company.

GENTLEMEN.—We made a careful examination of this mineral property, both at surface and underground, on the 7th ult., and annexed is our report thereon.

The seat is a very large one, being upwards of two miles in length by about one mile in width, and comprises within its area several powerful copper lodes.

It is situated on the south side of the island, on the eastern part of Castletown Bay, within one mile of the Douglas and Port Erin Railway Station, with facilities close at hand for shipping the ore and getting materials.

The geological formation of the district is rather curious and interesting. It is composed of old red sandstone, conglomerate, mountain limestone, and clay-slate (or killas), the former being in this part a cover or cap upon the clay-slate (or killas).

The copper lodes cut through this conglomerate, cropping boldly out at surface, and are not displaced or disturbed by the trap dykes, the latter running nearly parallel with them.

The principal workings have been made on what, for distinction, we will call the main lode, which is from 3 ft. to 5 ft. wide. Several trial holes were first made on it at surface, in one of which a blast was put in the lode whilst we were there, and it disclosed from 5 to 6 ows. of good copper. The ore is unusually good quality, producing from 20 to 25 per cent. of metallic copper.

A small shaft also has been sunk, particularly outwards from the lode to a depth of 24 yards, and a short cross-cut put out from the bottom to intersect the lode, which it did in the clay slate below the conglomerate. The lode was driven upwards for a few yards, and a sumpt put down in it to a depth of 21 yards. The stratum here is fine clay-slate, and the lode maintains its full width of from 3 feet to 5 feet, with very fine ore in it; and in our judgment it is altogether of a most promising character for proving highly productive in depth.

We consider that you are in possession of a very fine mineral property here, and that when the veins are prosecuted in depth you will have a good and profitable mine.

The seat is so large that it might with advantage be divided into two or three bodies. Besides the promising nature of the present trials, we think that a large body of ore may be met with at the junction of the limestone with the clay slate, which is in close proximity to the present workings. The situation possesses great advantages for economical working, the strata and lode fairly easy to drive in, and railway and shipping communication near at hand. The lodes are not far separated from one another, and may be intersected with great advantage from the one now partially opened.

WALTER EDDY, Mineral Surveyor, Fron, Llangollen, N.W.
WILLIAM KITTO, Manager of the Foxdale Mines, Isle of Man.

March, 1877.

MR. JOSIAH H. HITCHINS' REPORT.

In his report, referred to in the prospectus, Mr. Josiah H. Hitchins, the well-known mining engineer, says:—

"It is now a fortnight since I inspected this mining property; having over and over again carefully reviewed what came under my observation—in other words, brought sufficient consideration and reflection to bear on the various points of development entitled to weight in coming to an approximate conclusion as is admitted by the nature of the circumstances involved—that is to say, according to my judgement. For this, I have had ample time, which I invariably claim to be allowed in such cases, being always impressed with the serious responsibility attached to offering opinions for the guidance of others. It may be relied on that I shall bring no other than the most unprejudiced and independent judgment to bear on this mining property; speaking of it only in such a way as will be sanctioned by my conscientious conviction. No lengthened statements will be required of me to afford a sufficiently intelligible explanation of the state and prospects of this mine, the development of which, so far, either in depth or extent, can only be considered very limited; nor will I have to say (suggestively) as regarding its future woking necessitated any other than a few remarks."

Mr. Hitchins then proceeds at length to describe the geological conditions of Langness, and to advise the Derbyhaven Company as to the best mode of proving the value of the discoveries on the surface, and concludes his very exhaustive report as follows:—

"On consideration, again and again, of all the circumstances in connection with this property, I see no reason for wishing to retract my advice as to opening out the mine deeper, in the way explained—that is to say, by sinking a trial winze below the present bottom level, which, in my opinion, is fully justified, attaching due importance to the rich ore that the lode makes up to the very surface, at many points, and seeing that at the present bottom level there is a lode producing good ore to commence with. What I have to say is that I would do myself if I had the mine, and the required money for it. Moreover, I cannot refrain from saying (taking all things fairly into account) that my opinion is that the probabilities preponderate in favour of the successful issue of this mine, in proof of which I take an interest therein."

CAPTAIN LLOYD'S REPORT.

Amongst others who have visited the property for inspection purposes was Capt. Edward Lloyd, manager of the Harlech Mines, North Wales, who in reporting upon Langness generally, and that portion of it to which some of the early explorations of the Derbyhaven Company were confined, says:—

"I noticed at that part of the seat where operations have been commenced five different lodes traversing the seat within a space of less than 200 yards. Four of them are north and south parallel lodes, with an undecay worth from 18 in. to 24 in. to the fathom. The other is a cross-course running nearly east and west, so that it intersects the other four, and forms a junction with each of them, which is a very favourable indication, and will most likely add to the richness of the four parallel lodes. I myself picked up from the surface at a point where the cross-lode forms a junction with one of the north and south parallel lodes a large stone of rich copper ore."

Now I must pen a few more remarks respecting the four lodes running parallel with each other, north and south, commencing with the western lode, which I will call No. 1. This is a strong well-defined lode, containing spar, goss, iron, clay, and strong ribs of fine copper ore, every inch as thick as a light brown colour, oxide and carbonate of iron, spar, and clay, all of which are more or less impregnated with copper ore. This must be a very valuable lode indeed, and I believe it will produce an immense wealth of ore when a proper depth is attained.

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Frederick's engine-shaft to sink from the 70 to the 80, the whole lift as a certain bargain, to twelve men, at 25s. per fathom; we are not carrying the load at present, but the last taking down was worth 1 ton of tin per fathom. The 70 to drive west, on south lode, by six men, at 7s. 10s. per fathom, lode worth 20s. per fathom. The 70 to drive east, by four men, at 3s. per fathom; this end is now in the slide—the same which passed through in the level above. No. 1 stops in the back of the 70 west, on south lode, by four men, at 3s. per fathom, lode worth 9s. per fathom. No. 2 stops in the back of ditto, by four men, at 3s. per fathom, lode worth 11s. per fathom. No. 3 stops in the back of ditto, by six men, at 3s. per fathom, lode worth 11s. per fathom, lode worth 18s. per fathom. A winze to sink in the bottom of this level, by six men and three boys, at 8s. per fathom, lode worth 20s. per fathom. No. 1 stops in the back of this level, by four men, at 2s. 15s. per fathom, lode worth 12s. per fathom. No. 2 stops in the back of ditto, by four men, at 2s. 15s. per fathom, lode worth 12s. per fathom. No. 3 stops in the back of ditto, by four men, at 2s. 15s. per fathom, lode worth 12s. per fathom. A cross-cut to drive south, to intersect the south lode, by four men, at 5s. 10s. per fathom. The 30 to drive west, on the north lode, by two men, at 5s. 10s. per fathom, lode producing a little tin, but not enough to value. We are pleased to say the mine continues to open up very well, the best proof of this being that we are able to raise about 20 tons of tin per month.

WHEAL RUSSELL.—J. Bray, April 19: The lode in the 25 is 2 ft. wide, very promising, worth 12s. per fathom. The lode in the rise above this level is 3 ft. wide, very promising, worth 12s. per fathom. We shall sample the end of this month from 60 to 70 tons.

WHEAL UNY.—W. Rich, Matthew Rogers, Joseph Rich, April 18: The plunger poles at Hind's shaft are cut badly, owing to the water being so very corrosive. We have during the past week put in two new poles, which has hindered the operations in the bottom of the mine. We hope, however, to resume operations in the bottom of the mine to-morrow. The 150 rise, east of King's shaft, is worth 6s. per fathom. The back of the 150, west of incline, is worth 12s. per fathom. The 140, east of King's, is worth 12s. per fathom. The 130 east is worth 7s. per fathom. The rise in the back of the 60 west is worth 10s. per fathom.

WHITE CLIFF.—John Jones, April 19: The lead in the bottom of trench, and in the west forebay, at Gorlan, is quite as rich as when I last wrote, the lead-bearing ground being from 4 to 5 ft. wide; and, in order to get more hold on it for steaming, I have now (the water not being so troublesome) set the sinking of the shaft until the end of this month at 15s. per fathom, the men to have the use of the company's tools, but to find their own powder and candles. Alltwin: The lead in the south end here still maintains its richness, and indeed improves, and shows indications of still greater improvement. The stoping here I have set at 5s. per fathom. Our surface work at present consists of preparing to receive our dressing machinery.

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SWORN METAL BROKERS.
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(ESTABLISHED 1849.)

The Mining Market: Prices of Metals, Ores, &c.

METAL MARKET—LONDON, APRIL 20, 1877.

IRON.	£ s. d.	£ s. d.	TIN.	£ s. d.	£ s. d.
Pig, G.M.B., Clyde.	2 14 3	—	English, Ingot, f.o.b.	73	0 0 74
Scotch, all No. 1	2 15 6	3 5 6	“ bars	74	0 0 75
Bars, Welsh, f.o.b. Wales	5 15 0	6 0 0	“ refined	76	0 0 77
“ in London	6 7 6	—	Australian	69	10 0 65
“ Stafford	7 15 0	8 15 0	Banca	71	0 0 71
“ in Tyne or Tees	8 2 6 6	5 5 0	Straits	69	0 0 69
“ Swedish, London	10 0 0 10	10 0			
Rails, Welsh, at works	5 0 0 5	5 0			
Railway chairs	—	—			
“ spikes	—	—			
Sheets, Staff., in London	9 0 0 9	5 0			
Plates, ship, in London	7 10 0	—			
Hoops, Staff.	7 15 0	8 15 0			
Nail rods, Staff, in Lon.	7 19 0	7 15 0			
STEEL.					
English, spring	14 0 0 23	0 0			
“ cast	25 0 0 45	0 0			
Swedish, keg.	15 0 0	—			
“ fag. ham.	17 10 0	—			
LEAD.					
English, pig, common	20 12 6	20 15 0			
“ L.B. nom. 21 0 0	—	—			
“ W.B.	10 0	—			
“ sheet and bar.	21 15 0	—			
“ pipe	22 0 0	—			
“ red	22 10 0	—			
“ white	27 0 0 29 0 0	0			
“ patent shot	24 10 0	—			
Spanish	27 7 6	—			
QUICKSILVER.					
Flasks of 75 lbs., ware.	7 5 0	—			
SPELTER.					
Silesian or Rhenish	20 5 0	20 10 0			
English, Swansea	22 10 0	—			
Sheet zinc	24 5 0	26 0 0			

* At the works, 1s. to 1s. 6d. per box less for ordinary; 1s. per ton less for Canada; 1s. 6d. per box more than IC quoted above, and add 6s. for each X. Terne-plates 2s. per box below tin-plates of similar brands.

REMARKS.—The anticipations of war have completely unsettled our markets, and given an additional impetus to the downward tendency of prices. This week has been particularly gloomy, and full of evil forebodings; and much anxiety and uneasiness is displayed regarding the future. The late screeching, howling, and searching east winds are strongly symbolic of the commotion, tumult, and anguish that may very shortly be expected to prevail in the East; and there is already intense excitement, and alarm, and apprehensions of coming troubles and trials proceeding from actual warfare. The numerous inconveniences, difficulties, and privations that usually accompany war are certainly much too serious to be overlooked, or lightly entertained, and, in fact, ought not be underrated while time remains for making preparations against them. That there should be but little doing under existing circumstances is not surprising, and the less disposition towards speculation the better, as business should now be wholly and purely of a legitimate character, and entirely confined to immediate requirements. Every precaution is necessary to avoid losses, and this will be best effected by closing risks, and abandoning speculations; and our markets will be subject to less fluctuation and confusion if speculators will only abstain from operating until the present cloud is dispersed, and by so doing their own safety and interests will be secured. It would, indeed, be a frantic act on the part of any buyer to increase his holdings at the present time simply for speculative purposes.

A speculator is naturally rather timid, and is usually one of the first to take alarm by reverses, as he mostly depends upon the market for the result of his operations, and in the event of any panic he would, perhaps, be forced to submit to a ruinous sacrifice or be crippled with his bargain. Now, if a war between Russia and Turkey should be declared, and there are few, if any, who still believe in peace, and it should ultimately extend to other nations, which seems not at all improbable, involving Roumania, Austria, Greece, Egypt, and, perhaps, England, it would undoubtedly cause a most frightful panic, and a terrible commercial crisis. Supposing, then, war to break out, and its proportions to greatly expand, the money market would soon be convulsed, and enhanced rates would be demanded. Loans becoming due might be very difficult to renew, and financing not only troublesome even on onerous terms, but altogether impracticable, for it is remembered that it is not so many years since under severe pressure when advanced upon Consols could not be obtained.

It may be again, and it is as well to take warning in time. Were our shipping trade tolerably good a temporary suspension of commerce with Russia and Turkey might not be missed; in, unfortunately, universal distress and continued depression is the characteristic feature of the markets of nearly the whole world, and this distress will be decidedly increased by war, for at such a time the corn market is always sensitive and liable to extremely high rates; and a dear loaf, combined with scarcity of work, would inflict an incalculable amount of misery and suffering upon the working classes and the middle and upper grades of society, whose incomes in many instances have been much curtailed by the poor returns of business, and besides in sundry other ways would also have to bear the burden of increased taxation. While the national expenditure, therefore, would be greater, and living dearer, the incomes of the people diminishing, many failing into straightened circumstances, it is quite possible—indeed, it seems exceedingly probable—that matters would be aggravated, for further State repudiations might be reckoned upon for a certainty.

The question may well be asked will Russia be able to keep faith with her creditors, and will not war form a convenient excuse for a suspension of dividends and redemptions? Austria and Hungary are almost sure to be implicated, and will not the exigencies of the State in their case, as it has been pleaded before, form the first consideration, especially as no other loan would meet with any response in England? Egypt is sufficiently embarrassed, and further pressure to equip troops for Turkey might prove fatal; and, as regards Roumania, there will be a great, if not exhaustive, strain upon her resources. These only constitute a few of the calamities which may happen, but surely this is enough to effect a general depreciation in the value of all commodities, excepting those required for war? Not only will the industries, manufactures, and cultivation of the land of those countries which may hereafter be engaged in open hostilities be neglected and deranged, but the disorder will extend far and wide, to other parts, and, time, money, and energy will all be devoted to the war. The anticipations are bad enough, it remains to be seen whether the reality will be worse. So far as metals are concerned, it could not have happened at a more inopportune moment, on account of the accumulation of heavy stocks, and we do strongly urge upon feeble holders to minimise their risks, and to realise with as little delay as possible, because there is no prospect of any improvement, and there is every probability of flat and declining markets for a considerable time to come.

COPPER.—Objection is sometimes taken to emphatic expressions of opinion upon the market, but, however guarded and careful we are to avoid affecting individual interests, there is a public duty which demands at times the free use of plain and unmistakeable language. It is no satisfaction to have to record a declining market week after week and month after month—indeed, it is exceedingly

distasteful—but, if such is its course, how incorrect would it be to report otherwise, and unpalatable as it no doubt is to some to hear it, yet we do not hesitate to say that the downward tendency of the market is still very decided and pronounced. It is open to everyone to ascertain the truth, and a reference to or a comparison with the prices current, which are placed in juxtaposition to the Remarks, will always confirm or not the statements which are made from time to time. Now, the reason why we consider the market at the present time to have a downward direction is simply that sales are so difficult to effect, and buyers will not purchase more than trifling quantities unless they obtain a further concession, and as stocks of Chile for the first fortnight of this month have increased from 13,847 tons to 15,042 tons there is nothing favourable in statistics to afford relief, but, on the contrary, stocks are accumulating, and importers appear to be obliged to have recourse to forced public sales.

The effect of these sales is palpable, and to persist in holding them at unreasonably high prices can only lead to an unsatisfactory end. Buyers did not move for them, and it has already been shown that they have proved most detrimental to the interests of sellers, and the consideration due to the trade generally ought to determine their withdrawal. On Tuesday last the sales of Australian again took place, and the result was a further decline in the prices of these brands. Wallaroo cake and sold at 7s. to 7s. 6d. per ton, averaging 7s. 3s. 6d., and Burra Burra from 7s. 2s. 6d. to 7s. 7s. 6d., averaging 7s. 3s. 6d. The day previous to the sale Wallaroo was quoted 7s. 10s., and Burra 7s. 10d., but no business passing. The Chilean charters for the first fortnight of this month have been telegraphed at 18,000 tons, since prices have receded, and to-day g.o.b. are quoted at 6s. 10s. The mail leaving Bombay on March 24, states copper and yellow metal to be more firmly held, but the limits sent over do not exceed 8s. per copper, at which sum sales of 4 by 4 sheets have been made, but there are no longer buyers at this price, and 8s. 6d. for Yellow Metal; sellers, however, are holding for 7s. 4 by 4 sheets. English tough and best selected are very dull, and have declined in value. From New York on the 7th inst. the copper market was reported steady, and a little more enquiry for ingot, but no advance in price; sales of about 250,000 lbs. Lake at 19s. to 19s. 6d. closing at the latter price.

IRON.—There is no quotable change, and the market continues to assume a very dreary look. Instead of the reduced prices stimulating trade, the demand seems to be contracting, and unless some impression can be made upon the colliers and miners to accept reduced wages there seems very little hope yet awhile of the market getting better. According to all accounts the production will have to be diminished, for it is impossible to go on accumulating stocks at these prices with more prospect of a decline than a rise. The crisis to which the iron trade is brought necessitates a change in some form or other, and how else can it be effected than by cheaper labour; of course if machinery could be invented so as to a great measure to take the place of labour, minerals might be raised in a much easier and cheaper manner, but in the absence of such invention it must remain a question of wages.

Every effort, no doubt, should be directed to the invention of mining machines, and then we might regain our position, and the impossibility of expanding our trade under the present system of labour ought to lead up to some more efficient and cheaper substitute. How is it that the Americans can surpass us and carry off orders for rifles for Turkey and Russia, instead of such orders finding their way to Birmingham? Certainly not because labour is cheaper in America than in England. They never yet had that advantage; but from the opposite reason, their dearness of labour has led them to use machinery more, and which enables them to supply cheaper, quicker, and with better finish. As necessity is said to be the mother of invention, it is to be hoped that we shall not be long before we can improve upon and satisfy all other nations in the production, manufacture, and price of all descriptions of iron. In the meanwhile let us act unitedly in keeping together what remains, and strain all means by mutual concessions to destroy the competition of foreign countries. We must hold our own at all costs, and the British workman will not fail to do his part and bear an equal share of the burden for the good of the nation. Scotch pigs have only slightly varied, and are quoted 5s. 3d. mixed numbers, cash.

SHIPMENTS.

Week ending April 15, 1877	Tons
Week ending April 14, 1877	10,721
Decrease	645
Total decrease for 1877	3,791

Imports of Middlesborough pig-iron into Grangemouth:

Week ending April 14, 1877	Tons
Week ending April 15, 1877	8,255
Decrease	3,260

Increases

4,785

Total increase for 1877.

16,177

LEAD.—The market has shown a slightly hardening tendency, and sellers are not general at the lowest quotation.

SPELTER.—A reduction in Silesian to 20s. 5s., 20s. 10s., has taken place, but there does not appear to be a very active enquiry at these rates.

QUICKSILVER.—There is no alteration for this metal; 7s. 5s. continues to be quoted, and offers of 5s. less per bottle have been refused to-day.

TIN-PLATES.—There is no improvement to report in the general condition of this market, and cokes and charcoals are both in limited demand.

The exceedingly low prices which are now ruling ought to attract the attention of buyers, but, strange to say, it offers no inducement at the present time, and merchants prefer waiting until political affairs assume a more peaceful aspect.

TIN.—The price of English has undergone a change, and some sellers have accepted much lower rates; the last quotation is unusually wide, there being a difference of 30s. per ton between the lowest and highest, which is rather an extraordinary circumstance, for the English smelters, as a body, seem to work very amicably and well together, and such a wide difference as that of to-day is somewhat marvellous and unaccountable; the closing price on late charges was settled at 7s. 10s. to 7s. 7s. The value of Australian and Straits for the most part has been lower, but strange to say that when weakness was displayed in English rather more strength was manifest in foreign, and although the improvement was merely slight, amounting only to 2s. 6d. per ton, yet the tone of the market was more cheerful, and at the last closed with firmness at this advance of 2s. 6d. per ton. Although a rise of 2s. 6d. per ton is decidedly small in comparison to former advances, and a very little consolation to those who hold at high prices, yet it is something, for it denotes a turn which, if judiciously managed, may not only arrest any further downward tendency for a time but lead to better prices.

THE IRON TRADE.—(Griffith's Weekly Report).—Friday Evening, The warrant market opened this morning strong with buyers at 5s. 3d., and has remained firm during the day, and closes at that figure, an advance this week of 6d. per ton. We quote makers' No. 1 iron—Gartsherrie, 6s. 6s.; Coltness, 6s. 6s.; Calder, 6s. 6s.; Langton, 6s. 6s.; Summerlee, 6s. 6s.; Monkland, 5s. 6s.; f.o.b. Glasgow; 5s. 6s.; Eglington, 5s. 6s.; f.o.b. Ardrosson; Shotts, 6s. 6s.; f.o.b. Letham; Kennie, 5s. 6s.; f.o.b. Boness. The rumours of war, and consequent panics on the London and continental stock exchanges, have alarmed the trading community and ironmasters, and consumers of iron, alike, exercise greater caution in committing any kind which involve spending money.

The present awful pause causes all to reflect and to wait. Hence we have very few new transactions of the slightest magnitude to notice in iron on our market this week. Prices remain unchanged, and business must be reported very quiet. Scotch pigs are a mere shade better. Middlesborough unchanged, with a flat market. West Coast, Staffordshire and Shropshire, firm in price, but no business reported. All other metals are weak, with the exception of lead, the market for tin, spelter, and copper is more languid than ever, and prices appear gradually to recede. Australian tin was sold to-day at 6s. per ton. It is pleasing to be able to state that no further failures or rumours of failures in any iron centres in the provinces have reached us this week.

Messrs. HARRINGTON, HORAN, and CO. (Liverpool, April 14)—COPPER.—Arrivals here during the fortnight of West Coast S.A. produce—Iberia, from Valparaíso, with 535 tons bars, and 100 tons ingots; Achievement, from Carrizal, with 770 tons regulus; Illemani, from Valparaíso, with 72 tons bars; Santa Lucia, from Valparaíso, with 109 tons. At Swansea—Ianthie, from Carrizal, with 610 tons regulus; Pacific, from Tocopilla, with 445 tons ore, and 160 tons regulus; Capricorn, from Caldeva, with 533 tons bars. Stocks of copper (Chilian and Bolivian) in first and second hands, likely to be available, we estimate at—

Ores Regulus Bars Ingots Barilla.
Liverpool 669 1634 8,934 2 — —
Swansea 2,398 5743 2,165 — — —

Total 3,067 1,730 11,099 — 2 —

Representing about 15,042 tons fine copper, against 13,847 tons March 11; 10,139 tons April 15, 1876; 12,428 tons

change to notice. We have now got into a position to push the Sulkeep shaft below the 17 at a rapid rate. The present bottom shaft is in good ground, and it yields some lumps of copper ore of very good percentage. The 17, east from the old shaft, still yields a small quantity of copper ore, which is being put aside for dressing purposes, but there is no particular change in the nature of the ground. The 20, east at Narrap, has not changed since last report, St. John del Rey, 260 to 290; the latest telegram, dated Rio, April 17, is much more favourable, and would appear to show that the poor stuff has at last been passed through. The produce for the first eight days of April was 8750 oits, of the value of 3390/-, the ley of the ore being 7.2 oits per ton. All is going on well. This confirms the advices of Morro, March 17, which stated that the February produce was the smallest for some time, and explained that it was attributable to the large proportion of poor mineral quarried in the western section of the mine, from which the B kibble had been almost exclusively supplied. This mineral had only yielded in stamps 2957 oits of gold per ton, and hence the great influence this poor mineral had had in the general gold return. At the date of advices this stamp in B section was almost cleared. When they get the B kibble brought to bear on the stopes eastward they will get average produce. The mineral from the eastern section, though having some killas mixed with it, and which had not been perfectly rejected, gave 8155 oits per ton. As soon as mineral is available for extension eastward they would have the B kibble supplied with average mineral from that part of the lota. The total 23,527 oits obtained in February gave, at 7s. 9d. per oit, 91162.16s. 7d., against which the east was 61132.19s., leaving 30022.17s. 7d. profit. About 4000/- may be expected as the March profit. Condes, 4 to 4'; the fortnightly shipment has been 17 tons of regulus and 15 tons of raw ore. The mines are reported to be looking well.

Everhardt and Aurora, 7 to 8'; private advices state that the tunnel is now in over 1000 ft., and that work on it is being pushed to its fullest capacity. The ledge is not expected to be struck until about 1000 ft. more have been completed, when something pretty good is expected to be cut. While running the first 1000 ft., they crossed two seams of good-looking quartz, but they were only a few inches in thickness. Much annoyance is being experienced in the tunnel from bad ventilation; a flame was being constructed to supply the workmen with pure air from outside, and carry off the vitiated atmosphere caused by blasting.

Flagstaff, 2 to 3'; private advices are of more than ordinary interest; a vast body of high-grade ore, yielding over \$200 in silver per ton, has been struck 550 ft. west from the main shaft, considerably beyond the limit of any former explorations, and at a depth of nearly 900 ft. from surface. Appearances are thought to indicate that the discovery marks the eastern limit of a great bonanza, reaching possibly to the surface. On the opposite side from the shaft, where drifting was recently resumed in the direction of the South Star property, a productive body of rich ore has also been developed. The horizontal distance between these two discoveries is nearly 1000 ft., thus, it is said, not only adding largely to the production of the mine in the immediate future, but affording conclusive proof of the continuance of the ore both longitudinally and in depth. This rich strike in the fifth level is at the lowest point yet reached in the underground developments.

Emma, 3 to 4'; the latest advices from Salt Lake City states that the "redemption time" of the Emma Mine expired on March 16, and that it is now the property of Trenor W. Park, who, it is reported, will work it this season and prove to the world its true value. At the Mineral Hill Mine the mill has been running a 15-stamp mill on good milling ore from the mines. Chicago, 4 to 4'; the general manager telegraphs to-day that they have run two furnaces 26 days. The net profits for the month of March was \$4000. The furnaces are stopped temporarily, but will resume operations, it is expected, in four days. Gold Run, 2 to 3'; the superintendent at the mine telegraphs to-day that they have cleaned up after a run of 33 days, and obtained a total produce of \$4500, whilst the expenses for the same period were \$3250, leaving a net profit of \$1250.

Exchequer, 1 to 1 1/2; advices state that the mill and furnace are working satisfactorily, and that O'Hara's experiments on the different qualities of low-grade ore had been concluded. The manager has now, probably, started upon average ore, and will be able to make a return therefrom about the middle of May. I.X.L., 1 to 1 1/2; Mr. Arnott had arrived to complete the brickwork at the mill, and Mr. O'Hara was on the spot, ready to commence his furnace, and in about two months the manager expected to run the new mill upon the large reserves of ore in the upper levels; in the meantime the hoisting works have been finished, and a contract made to sink to the 400 ft. level, while in the 200 and in the Ophir tunnel the indications were favourable for fresh discoveries as the drifts progressed.

The market for hydraulic or gold washing shares during the week has presented no feature of change, and prices remain at last week's quotations. The latest news from the Pacific Coast speaks of heavy rains, but there is no store of snow in the mountains. Blue Tent, 3 to 3 1/2; the manager has telegraphed a further clean-up, giving \$8900. Cedar Creek, 2 to 3'; Col. Lum reports that he is steadily washing, and that on March 24 he fired the first blast wholly in undrilled ground. He expresses satisfaction that he will now soon be washing gravel from which the cream has not all been removed. Oregon (preference), 4 to 4 1/2; a telegram received during the week announces that the work on the Reed and Thos. claims gave returns of \$200, against an estimated expenditure of \$1600.

The shares in Lead Mines have shown very little change, prices continuing quite nominal. Leadhills, 6 to 6 1/2; the directors have accompanied the warrants for the interim dividend announced a fortnight since by a report, from Captain Arthur Waters, dated April 13. In reporting upon the various operations he says that Gripp's level, going south from shaft, is now within about 30 fms. of hole to the drift coming north from Jeffrey's cross-cut, and he is glad to say that the ledge in the end in question has greatly improved in character lately. This is a very rich ledge south of Reid's shaft, but the general opinion is that the Old Raik Mine, some 100 fathoms or more south of the rich ground was far more productive than anything they have seen. To properly work the old mine in depth they have to-day selected a site for a new engine-shaft, which is to go down in the centre of the ore ground. Operations will be commenced next Monday or Tuesday. Mr. Nevin has gone fully into particulars as to the returns made from July 1, 1876, to March 31, 1877, and it appears that the total raisings of lead ore were 2020 tons. Of this the lead ore sold was 823 tons; lead ore dressed on hand, 199 tons; lead ore undressed, 387 tons; lead ore smelted, 591 tons; and slimes, halvans, &c. Last month 339 tons of ore have been dressed, so that Capt. Waters considers they are really in a position to dress 400 tons a month with the present machinery, if the stuff can be got.

Van, 35 to 39; the various operations at this mine are progressing satisfactorily, and the different ends are looking well, especially in the 90, which is improving both east and west. Van Consols, 1 1/2 to 2 1/2; the new drawing-shaft is rapidly reaching the 50, 90 fms from surface; the next level will be reached within the month. Good rocks of lead are already being passed through in the western end, which are, no doubt, in close connection with the course of lead gone down under the 40, west of Murray's shaft. A winze has been commenced under the 40, west of drawing-shaft, in a good ledge of lead. Great West Van preference shares 2 to 2 1/2; Eliza shaft will now be sunk with all speed, and the fine weather will enable the dressing of ore to be carried forward with good speed. Glyn, 1 1/2 to 2 1/2; dressing of ore has commenced, and all work is being pushed forward with confidence as to successful results. Penmerle, 1 to 2 1/2; the 80 fathom level west, on Warm Water ledge, has improved, now worth 3 1/2 tons per fathom. The indications in the end of the cross-cut towards the ledge at the 120 are most encouraging. Other points are without change.

Patent Bridge, 2 to 2 1/2; the Rake vein both east and west, at the 30, is opening out in most encouraging manner, and the agent is of opinion that he is on the eve of a good discovery. The Lumb vein, in the 20, is also improving. Other parts of the mine looking well, and smelting going on steadily. Penstruthal, 10s. 6d. to 12s. 6d.; the bottom of the mine is reported to be becoming more

and more congenial for a great deposit of copper ore. The usual quantities of tin and copper ore are being returned. Cathedral, 20s. to 30s.; the bottom levels are being driven with all speed, another parcel of ore is being prepared for the market, and the managers are as confident as ever that a great course of copper must exist in close connection with the unmistakable indications that have been passed through in reaching the present depth—about 80 fathoms from surface. The ledge maintains its size, and any day (judging from present appearance the ledge, which is now producing copper more or less at all points of operation) a very rich course of yellow copper ore may be met with. Pen-an-drea meeting will be called in a few days, at which a dividend will be declared from a good sound margin of profit.

Subjoined are the closing quotations:—

Asheton, 1 1/2 to 2 1/2; Carr Brea, 32 to 34; Devon Great Consols, 3 1/2 to 4; Dolcoath, 33 to 35; East Caradon, 3 1/2 to 4; East Van, 2 to 2 1/2; Glyn, 1 1/2 to 2 1/2; Great Laxey, 20 to 22; Great West Van, 3 to 3 1/2; Hindton Down Consols, 3 to 3 1/2; Leadhills, 6 to 6 1/2; Marke Valley, 2 to 4; Pateley Bridge, 2 to 3; Parys Mountain, 3 to 3 1/2; Penmerle, 2 to 3; Penstruthal, 3 to 3 1/2; Roman Gravels, 12 to 12 1/2; Tankerville, 8 to 8 1/2; Tincroft, 17 to 19; Van, 35 to 37; Van Consols, 1 1/2 to 2; West Ashton, 1 to 1 1/2; West Bassett, 3 to 5; West Chevrelton, 15 to 17; West Tankerville, 1 1/2 to 2 1/2; Wheal Creb, 2 to 3; Wheal Grenville, 1 to 1 1/2; Almada and Trito, 2 to 3; Argentine, 4 to 4 1/2; Birdseye Creek, 2 to 3; Blue Tent, 3 to 3 1/2; Cape Copper, 40 to 42; Cedar Creek, 2 to 3; Chontales, 3 to 3 1/2; Colorado Terrible, 1 1/2 to 1 1/2; Condes of Chile, 4 to 4 1/2; Don Pedro, 10 to 10 1/2; Eberhardt and Aurora, 7 to 8 1/2; Emma, 3 to 3 1/2; Exchequer, 1 1/2 to 1 1/2; I.X.L., 3 to 4; Flagstaff, 2 to 3; Glyn, 1 1/2 to 2; Javall, 5 to 6 1/2 to 7 1/2; Kapanga, 2 to 2 1/2; Last Chance, 2 to 3; Malpas, 2 to 3; New Pacific, 2 to 3; New Quebrada, 3 to 4; Pestarea, 2 to 3; Plumas Eureka, 2 to 2 1/2; Rica, 2 to 3; Richmond Consolidated, 6 to 6 1/2; St. John del Rey, 270 to 280; San Pedro, 2 to 3; Sierra Buttes, 1 1/2 to 1 1/2; South Aurora, 3 to 3 1/2; Teocoma, 2 to 3; United Mexican, 2 to 2 1/2; Oregon (pref.), 4 to 4 1/2.

COLLIERIES.—The past week has been characterised by extreme dullness on the markets for colliery shares, where but few transactions have taken place. The excitement which has ruled in the foreign stock markets seems to have been shared in by all classes of investors and speculators, who appear to have had few thoughts other than those appertaining to buying or selling those bonds which are likely to be most affected by the impending war. What effect the outbreak of war in May will have on the coal and iron trades it is difficult to say, but there are many who believe that the state of suspense we have suffered so long continues to be the worst feature of the moment, and that with an actual outbreak of hostilities there will come some revival of trade, at least as regards coal and iron. Even now a flutter makes itself noticeable in the future prospects of the iron trade, the exports for the first quarter of the year showing a satisfactory increase over those of 1876, while it is gratifying to remark that America and Russia are in present themselves among our best customers. We may, therefore, consider there is some ground for believing that those who lay their faith in an augmentation of trade have right on their side, and that at a moment like the present, when prices are so low, there is not only no probability of further depression, but there is prospect of improvement in the value of the shares of all those companies which have been able in any way to hold their own during the last twelve months.

The only transactions we have heard of have been in Cardiff and Chapel House shares, both of which are a trifling firmer, the former closing at 1 1/2, and the latter at 3 to 3 1/2. The new 15 ft. pit at Chapel House is being pressed on with all speed, and will be completed before many months are past. We notice that the directors still require further subscriptions to the debentures, in order to complete the new works, and considering that when the second pit is finished all plant expenditure will cease, and the company be in a position to make large dividends even on the present price of coal, their appeal to the shareholders should meet with ready response. Bilsom and Crump Meadow close at 4 1/2 to 5 1/2; Newport Abercarn, 3 to 4; New Shariston, 3 1/2 to 4; Thorpe Gwawr, 1 1/2 to 2; and Cakemore, 2 1/2 to 3. Aitlami close at 5 to 5 1/2; and Llanty Hall, 9/4 to 9 1/4.

BURRY PORT SMELTING COMPANY.—A meeting of creditors was held yesterday (Friday), when the debts, after allowing for the estimated value of the securities held by the secured and partially secured creditors, appeared to amount to 165,000/-, and the estimated assets were 18,000/- Great dissatisfaction was expressed, and, after some discussion, a committee of inspection was appointed. Three gentlemen were elected who represented upwards of 100,000/- of the general debts, and Mr. P. Watson proposed that four representatives of the mining companies should be added. This was objected to, and Mr. Murchison proposed that the representatives of the two companies that were the largest creditors should be elected. Ultimately Mr. Lavington, of the Van Company, and Mr. Wilson, of the Ashton, were selected. It was resolved to wind up under arrangement and not in bankruptcy. It is intended to make a full investigation of the bankrupts' proceedings, but at present the prospects of the creditors are not satisfactory.

SOUTH DARREN.—The new jiggers work well, and crushing and dressing ore is now resumed. Increased returns will in future be made, and the profits will be larger than ever they have been.

DERWENT.—The Sun vein has at last been discovered in the little limestone in the 70 cross-cut, and particulars are expected in a few days. Some time ago a branch worth 15 cwt. of lead ore per fm. was cut, and seeing that this ledge has been very rich in the upper sills, and the other ledges have been the same in the little limestone, a large extent of valuable ore ground will likely be opened here quickly, thus considerably increasing the returns.

** With this week's Journal a SUPPLEMENTAL SHEET is given, which contains Original Correspondence: Waste of Small Coal—Patent Fuel—No. IV. McKee's Rock Drill (J. Currie Gregory); Mining in Newfoundland (T. A. Readman); the Tharsis Company—the Dividend; California Mines—Comstock Lode; Australian Gold Companies; Water wheels; England and her Home Industries (R. Tredinnick); Pateley Bridge Mine; Prince of Wales Mine; Industries in Cardiganshire; Monydd Gorddu (G. Jones); Cardiganshire Mines, 1876—No. XII. (A. Francis); Mining Leases; Gwalia (Llwyd) Mine; South Condufford and West Godolpyn Mines; Belford United Mines; Copper Trezeg, and Pen-an-drea Mines; (W. Trezeg); Roman Gravels Mining Company; New Consols Silver and Arsenic Works (H. L. Simmons); New Consols Mine (T. J. Barnard); Gorsedd and Merllyn Mine (A. W. Thomas); Pneumatic Concentrator (B. W. Hart); The Wild Duck, or Sportsman's Arms—Motor Engines—Foreign Mining and Metallurgy—Morfa Ddu, or Parys Mountain—Registration of New Companies—the Scotch Mining Share Market; Exchequer (Gold and Silver) Mining Company—Almada and Trito—Foreign Mines—Patent Matters—Meetings of Fuller's Earth and South Condufford Companies, &c.

V A N L E A D M I N E .—Particulars of this very valuable Mine will be found in the SIXTH EDITION of Mr. MURCHISON's work on BRITISH LEAD MINES, published THIS DAY, with Maps, &c., price 2s. 6d. The Prefaces to the Six Editions price 1s. 8, AUSTINFRARS, LONDON.

TANKERVILLE.
ROMAN GRAVELS.
GREAT LAXEY.
MINERA.
LEADHILLS.
DERWENT.

Full particulars of the above and other valuable LEAD MINES will be found in the SIXTH EDITION of Mr. MURCHISON's work on BRITISH LEAD MINES, published THIS DAY, with Maps, &c., 2s. 6d. The Prefaces to the Six Editions, 1s.

8, AUSTINFRARS, LONDON.

** Contains a good deal of information that may be useful at present. Mr. Murchison's theory is briefly that on the average British Lead Mines have less of the lottery element in them than any others, and the figures he gives seem to support that view; at all events, those interested in this industry will find his facts and observations worth reading.—*Times*.

** Calculated to be a great ben-fit to Investors.—*Mining Journal*.

** We have great pleasure in recommending his treatise.—*Morning Post*.

** We invite capitalists to look into this means of investment.—*Money Market Review*.

G. E. SIMPSON, STOCK AND SHARE DEALER, 6, GREAT WINCHESTER STREET BUILDINGS, LONDON, E.C., will SELL the FOLLOWING SHARES, free of commission:—
20 Argentine, £4 13s. 9d. 40 Flagstaff, £2 1/2. 30 New Zealand, £2 1/2.
75 Almaden, 7s. 50 Pennerley, 13s. 50 Parry Mount, 9s.
40 Birdseye, 17s. 50 Great Laxey, £2 1/2. 50 Pateley, 11s.
50 Bodidris, 22s. 6d. 30 Glyn, 1 1/2 16s. 3d. 50 Penstruthal, 11s.
30 Chapel House, £2 1/2. 20 Glencroy, £1 10s. 10 Roman Gravels, £12 1/2.
20 Colorado, £1 17s. 6d. 15 Leadhills, £8 1/2. 20 Richmond.
15 Devon Con., £2 1/2. 15 Leadhills, £8 1/2. 10 S. Condufford, £7 1/2.
50 Exchequer, £2 1s. 3d. 40 Marke Valley, 17s. 6d. 20 Santa Barbara, £1 1/2.
20 East Van, £2 1/2. 30 North Laxey, 17s. 10 Van, £3 6d.
25 Eberhardt, £8 1/2. 20 New Quebrada, £1 1/2. 50 Van Consols, £2 9s. 9d.

MINING INVESTMENTS.—The present time being considered a favourable one for mining operations, the ADVERTISER, who has had nearly 30 years' experience in mining—17 in Cornwall, and 12 in the management of mines in London—OFFERS his SERVICES in all matters relating to Mining Companies and advice in the selection of Shares in bona fide and well managed concerns, either for investment or speculation.

Having an established correspondence with some of the most eminent miners and mineowners in the kingdom, he has exceptional facilities for acquiring early and sound information on prominent mining properties.

A Selected List of Mines forwarded on application.

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TIN ASHES, TERNE ASHES, &c., and MIXED ORES or REFUSE,
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CHROME ORE, MAGNESITE, EMERY STONE, PUMICE STONE,
OCHRES AND UMBERS, CHINA CLAY, LEAD ORE FOR POTTERS,
TALC, &c.

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F. M. F. CAZIN,
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Has 24 years' experience in Mining and Smelting, and 10 years' experience in American Business and Law, offers his services at moderate charges for Reporting on Mining and other Property in any of the above-named States or Territories; gives correct, safe, and responsible advice as to securing full titles and possession; and, as to best mode of utilising the property, will assist in settling existing difficulties by compromise, and in disposing of undeveloped mining properties when held at real value; offers his assistance for securing undeveloped mining properties at home prices. As to care taken in reporting, reference is made to the *Mining Journal*, Supplement, April 1, 1876, containing report on property of the Maxwell Land Grant and Railway Company; as to technical standing, to the prominent men of the trade—compare *Mining Journal* of Aug. 30 and Nov. 31, 1872, and *New York Engineer and Mining Journal*, Feb. 23, 1874.

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Associate of the Royal School of Mines,

ANALYST AND ASSAYER.

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LIMESTONES, &c.

ADDRESS.—ASSAY OFFICE, CHESTER.

METALS.

HOUSES ENGAGED IN THIS TRADE, and desirous of EXTENDING their CONNECTION in the SOUTH OF FRANCE, principally for the SALE of TIN and COPPER, are requested to communicate with MR. ARTHUR RICHARDSON, Jun., Metal Broker, 206, Rue Parad

soon as the horse and cart have left 'owner's account' filler sticks his shovel into the pile of sand and his hands into his pockets, and tumbles either down or into the pile or against the hedge to await the return of his comrades. This, gentle reader, is a fair specimen of 'owner's account' work; and, though it cannot be got rid of altogether, I would strongly urge all agents to curtail it as much as possible. There is a quantity of rubbish of any sort to be removed why not set it at so much per ton or per load?"

Why not, indeed? It is often done. Why is not the practice general?

The West Saxon strike did not last long. The girls came to their houses, and went to their work. Lucky for them that they did, for there would have been no difficulty in speedily filling their places. We hear that one of our young mining captains who, in addition to his thorough practical knowledge, has considerable scientific attainments, is likely to pay a visit in the interests of an eminent English firm to some of our colonial tin fields. The only wonder is that something of this sort has not been done before. The information will be worth all the trouble and expense, for it will be trust.

There is one point in connection with the next exhibition of the Royal Cornwall Polytechnic Society to which it is desirable that special attention should be directed. Of late years considerable difficulty has been occasioned by the late period at which many articles for exhibition have been forwarded; and it has in some cases been impossible to bring everything before the judges in the manner desired. For the future, therefore, the rule as to reception will be strictly enforced; and no articles will be admitted to competition unless they reach Falmouth a week before the opening of the exhibition—that is, by Aug. 21.

TRADE OF THE TYNE AND WEAR.

April 18.—The expected war in the East has had the effect of causing a great demand for iron steamers here to load corn at Odessa, &c., and freights have, in some cases, been doubled in consequence. There is, therefore, much activity in getting steamers completed for sea. Up to the present time the state of matters in the East has had a most injurious effect on trade here. The opening of the Baltic is always a busy time, but the late uncertainty of war or peace has had to a great extent a paralysing effect on the Baltic and other trades. There is a rather more active demand for steam coal during the past few days, but of course no general improvement can be reported in the state of the Coal Trade in Northumberland, and the questions now pending between the coal-masters and the miners are as grave as to cause the most serious apprehensions. The demand for a reduction of working prices can, no doubt, be settled—at least it is probable that it may be settled in the usual mode—by arbitration, but the proposal to discontinue the practice of supplying free houses and coal to the workmen is quite a different matter. It has been the custom from time immemorial to supply free houses and coal to the miners in Northumberland and Durham, and the proposal change will be resisted to the utmost, although a money compensation may be offered. The reduction of 7½ per cent. in the case of the Durham miners has been carried out, but the selling price of coal is so very low that there appears to be no prospect yet of any rest either for the men or the masters. At two of the large works at the east of Durham—Houghton and Philadelphian—the men have got notice to leave, the object being to get further reduction in prices, or otherwise to stop the pits. The Durham engine-men have agreed to accept a reduction of 10 per cent., the rate then remaining to be the minimum rate, and wages afterwards to be regulated by a slitting scale, on the same principle and data as that already fixed upon in the case of the miners. The mechanics at the Durham collieries have refused to accept the proposed reduction, and as no agreement could be arrived at by the committee, the master has been referred to arbitration.

The iron shipbuilding trade on the Tyne is gradually improving; this is very apparent at Jarrow, where the works have been badly employed for some time. At the commencement of the year a large number of houses were empty here, but they are gradually being filled, although a number yet are empty. About 4300 hands are employed at Palmer's Iron and Shipbuilding Works, and it is expected an improved balance-sheet will be shown at the end of the financial year in June next, as compared with that of late years. The Iron Trade generally continues much depressed, and stocks of pig-iron are accumulating. It is remarkable that the stocks of pig-iron in Cleveland are increasing, and those in Scotland have been getting lower in late years. Of course Cleveland has now shot far ahead of every other in industrial centre in the magnitude and importance of its pig iron trade, but it was not until recently that we could compete with Scotland in the extent of our accumulated stocks of pig-iron. Some years ago the large warrant stores of Messrs. C. and J. McConnell, at Glasgow, contained 500,000 to 600,000 tons of pig-iron, and the operation carried on in warrants, whereby those stocks were bought and sold without being touched by the buyer or seller, were sufficiently large and important to regulate the price of pig-iron all over the world. But this aspect of affairs has been changed. Cleveland with the 220,000 tons of pig-iron in stock is far ahead of Glasgow with only 120,000 tons, and the stocks on the Teeside are becoming as much an indication of the general tendency of the trade as the prices at which warrants were quoted on Change at Glasgow a few years ago. The returns which have just been made up show that the output of ironstone in Cleveland during 1876 reached the unprecedentedly large figure of 6,564,000 tons. The output of ironstone in 1875 was 6,085,541 tons, so that the production for 1876 shows an increase of 478,459 tons. In 1871 the production of Cleveland ore was 4,581,901 tons, and it thus appears that there has been an increase within six years of nearly 2,000,000 tons. This development is larger than that of any period of corresponding duration in the history of the trade.

The exhibition of gas apparatus at South Shields has been extremely successful. So great was the attendance of visitors that instead of closing on Wednesday, as intended, it was found necessary to keep it open until Friday evening. On Wednesday Mr. W. J. Warner, the engineer of the South Shields Gas Company, read a paper "On the Application of Gas to Cooking and Heating Purposes." The judges—Messrs. Bennett and Pattinson—also gave their award in Class 7 (the novel application of gas to purposes of general utility) in favour of Messrs. C. Ezard and Co., of Bradford, who exhibited a variety of apparatus for use in the laundry. When we remember that it is only 78 years since Murdoch introduced gas lighting at the works of Boulton and Watt, and that it did not come into general use until many years afterwards, it is surprising to reflect upon the uses and applications for which it has become indispensable at the present day. Gas engineering is a distinct branch, and one that is daily becoming of increased importance.

The Bill of the Tyne Commissioners continue to attract much attention, and it was considered that the promoters made out a good case; however, the opposition is very serious, the most important objections coming from the coal and iron masters, who ship their goods entirely on the south side of the river, and they consider, with some reason, that they ought not to be called upon to pay towards the cost of the Coble Dean Dock, as it would not be used by them. That the dock will be required for the general trade of the river there is not the smallest doubt. Another dock will also be required for the shipment of coals on the south side of the river, and the best site for the dock is at Dunston, two miles west of the Tyne Swing Bridge. The shipment of coals at this point from West Durham would relieve the owners by reducing the railway carriage about 12 miles, and it would also relieve the import and export traffic at Tyne Dock, which is now getting much crowded, and in busy times most inconveniently so.

The twin ship Express, sister to the *Castalia*, was successfully launched on Saturday from the shipbuilding yard of Messrs. A. Leslie and Co., Hebburn-on-Tyne. This vessel has been built by Messrs. Leslie for the English Channel Steamship Company, and the Tyne firm have designed it and had the sole control of its erection. The *Castalia* secured the comfort of its passengers by comparative immunity from sea sickness, but it failed to give the requisite speed. The Express has been designed not only to give the same comfort to the passengers, but to solve the problem in naval architecture of the greatest power for the least draught of water. In the workmanship of the Express the utmost care has been exercised throughout

to secure all the purposes for which the vessel has been specially constructed, and the hull shows that whilst the maximum of strength has been kept in view the minimum of weight has been tenaciously adhered to. After the launch it was found that the draught was exactly what was anticipated. The entire draught will be 7 ft., to suit Calais Harbour. The Express consists of two complete hulls, joined together with what has been described as a "railway tunnel." Mrs. Leslie performed the ceremony of christening in the presence of a large assembly of spectators, including Mrs. Cook, Jessmon; the Misses Aitchison, Wallsend; Mr. and Mrs. Hawthorn, Newcastle; Mr. Black & Mr. L. Mills, principal surveyor to the Board of Trade; Messrs. Ramsey, Taylor, Manuel, and Co.; Messrs. Black, Hawthorn, and Co., Gateshead, will supply the engines, each vessel being supplied with a complete and independent pair, having cylinders 63 in. in diameter and 73-inch stroke, which will make not less than 36 revolutions per minute. The paddle-wheel will be 'twin' ships, which will be driven with engines representing 5000-horse power. The boilers are the largest and most powerful of the kind ever constructed.

REPORT FROM NORTH AND SOUTH STAFFORDSHIRE.

April 19.—Recent orders have contributed to afford more work at the leading mills and forges than was in hand before the Quarterly Meeting, but there is reason to fear that the specifications will soon have run out, since they are not for so large quantities as are usually distributed at this time of the year. The pig-making firms keep in no less apparent activity than they were, still the output is within the capacity of even the furnaces blowing, and the demand keeps under the mark. Best pigs hold their own in quotations, but the common kinds are slightly easier in some brands than they were a fortnight back. High-class pigs are upheld by the prices of coal, or, rather, by the inability of colliery owners to get their coal without sustaining a loss so long as the demand is so quiet as at present. Furnace coal is still quoted at 11s. minimum for the Earl of Dudley's quality, standard weight, but less money is being taken by other firms, and it is not secret that even his lordship is a heavy loser by the trade he is doing at the figure quoted.

A few colliery firms are making arrangements with their men which will take off a little of the pressure, notwithstanding that it seems to be the determination of the men to work only eight hours per day.

Messrs. Groucott and Sons, who are colliery owners and blast-furnace and mill-forges proprietors at Bilsthorpe, have given notice to all the workmen employed in and about their Broomsgrove furnaces that they intend to reduce wages 10 per cent. They have likewise given notice to shut down their pits.

The Dudley nail-masters have resolved to require a similar drop in the wages of their operatives, and 15 per cent. is spoken of as the drop likely to be required by the nailmasters about Old Hill. Under these circumstances the chances of the Bromsgrove nailers preventing the 10 per cent. drop, against which they have been on strike for the past two months, are very few.

Manifest dulness characterises the local share market, with a tendency to drop in values. Though 2d. discount is still the quotation of holders of Hamstead Colliery shares, yet there has been a sale at 3d. These are 20/- shares, with 12/- paid. Cannock and Huntington, upon which 6d. has been paid, are now upon offer at 2d. 10s. discount. Chiltington Iron are plentiful at 4/-, without sales, and John Bagnall are offered at 3d. 12s. 6d. for the 10/- paid-up shares. For the Pelsall Colli and Iron shares 20/-, with 15/- paid; there are buyers at 11/- dis., but no sellers. The Master of the Rolls has made his offer for the compulsory winding-up of the Darlaston Steel and Iron Company.

To receive a deputation of colliers meeting at Dudley.

The North Staffordshire Iron and Coal trades have not been much improved by the quarterly meetings. The most business is being done in bars, but at very low prices in competition with Middlesbrough. Yet the bar-mills cannot be kept on at best more than from six to eight turns per week. Longer hours or lower wages are a great necessity at the pits in North Staffordshire as in South Staffordshire, and the employers desire to bring about the change, but Mr. Macdonald, M.P., and others at a meeting, on Monday night, recommended the men to accept neither lower wages nor worse hours, but, on the contrary, to limit the output.

The Wolverhampton Chronicle says—"This district ought to be proud of the announcement we made last week—of the appointment by the Government of Mr. Fred. North, F.G.S., of Dudley, to go out to South Africa to inspect and report officially upon the coal fields of Cape Colony, Cape of Good Hope. He enjoys a high reputation in this county as a mining engineer of sound, practical, and scientific knowledge; and, doubtless, his experience will enable him to offer suggestions as to the best method of developing the deposits, which will be of value in facilitating the supply of cheap fuel in the colony. Mr. North is expected to be away until the end of the present year. In a similar manner Mr. Walter Ness was chosen from this district to go out to India by the Government to look after the coal and iron works there."

A new pattern of street-lamp (one of Bartlett's "Boulevard lamps") is now being tried in Birmingham. In appearance it can hardly be said to be much improvement upon some of the ordinary lamps, but it is so arranged as to get rid of the shadow immediately underneath. The glass is a solid globe, surrounded near the upper part with a white enamelled brim, which intercepts some of the ascending light and reflects it down upon the pavement. Above this brim is a band of ground glass, upon which may be painted in bold letters the name of the street. The new lamp is easily kept clean, and at New York, where it has been extensively adopted, has given the greatest satisfaction. The agents in Birmingham are Messrs. W. Blews and Sons.

REPORT FROM DERBYSHIRE AND YORKSHIRE.

April 19.—There is nothing like activity to be found in the lead mining districts of Derbyshire, and the output of ore appears to be on the decrease more than otherwise. No fresh capital is being introduced, whilst many mines that a few years ago were looking well are now entirely closed. What business is being done is principally in the hands of a few private and wealthy firms, the few companies there are quoted at mere nominal sums in comparison with the paid-up capital. The ironstone raised in Derbyshire, where there are some 12 or 13 mines only, is of the ordinary argillaceous character, such as is found in connection with the coal measures, and is now being worked to a moderate extent by the Staveley Company, as well as at Butterley, Ridings, Sheepbridge, and a few other places. This clay ironstone is much improved by the siliceous ones of Northamptonshire, and large quantities of the latter are now being imported to the leading works. This pig has been in fair request for some time, so the output of the furnaces has been well maintained. Considering the time of year, there is a very fair business being done with London in house coals, but the competition for the trade is still keen, and there is now every probability that prices will shortly come down with the decreased consumption that must necessarily take place when the fine weather sets in. For other descriptions of coal there is no alteration.

Quietness still prevails in many branches of the Sheffield trade, without much prospect of their improving. Some of the cutlery establishments are more fully employed, a few orders having come from America and the colonies. The heavy plate mills have been going along steadily, whilst there has been a fair business done in ship and boiler plates. Steel plates are increasing in demand for several purposes. Boilers are now made of them, and owing to their greater durability and non-liability to corrosion, are likely to be largely adopted by our manufacturers. For ships they are also being used, and some of the Government vessels recently launched have steel sheets with wood, and the resisting power is said to be greater than that of iron. Bessemer rails keep several establishments busy, whilst others are just kept fully going. Ordinary iron rails do not appear to be in much request, and the same may be said

with respect to other descriptions of railway material, except, perhaps, springs. Steel tires are being rather largely produced, but Belgian makers are running our manufacturers hard, so that the profits realised are very small. In cast-steel goods business is but moderate, but the malleable works appear to be doing very well.

In the South Yorkshire district the iron makers have been working as usual, but late prices of pig are rather hard to maintain, owing to the competition there is with the Cleveland iron. The foundries are doing a very fair business in heavy and other castings, as well as in pipes, stoves, ranges, grates, screens for collieries, cart-wheels, and air-compressing machinery. Considering the general state of the trade most of the collieries have been working very well, many of them doing five days a week. What steam coal is now stacked it is expected will shortly be taken away, seeing that the requirements of Russia will be larger than usual when she goes to war, which may now be expected any day.

Owing to the widening of the Silkstone shaft of the Stafford Main Colliery, near Barlaston, the notices of 300 men and boys expired today, and their services will not be required for at least six months.

On Monday last at Rotherham a number of Unionist miners lately employed at the Denby Main Colliery were fined in sums up to 10/- for assaulting non-Unionists who had taken their places.

REPORT FROM MONMOUTHSHIRE AND SOUTH WALES.

April 19.—The horizon certainly does not look so gloomy as it has done of late, and so far as the iron trade is concerned there are certainly a few more orders in hand. Those works which have not been entirely stopped continue to evince more activity. The principal complaint now is as to the low prices which are obtainable for finished iron, especially rails. Our colonies—Australia and New South Wales—are just now fair customers for rails, and there is a moderately good demand for Denmark and Sweden, as well as Brazil. There is an improvement also observable in the foreign demand for bars, and a few parcels have been sent away during the week, notably one to the East. At the steelworks business is fairly good, and there are not wanting indications of the fact that an improvement is about to take place in the tin-plate trade, prices at any rate are firmer. As might naturally be expected, there has been a large increase in shipments of coal, arising no doubt from the news from the East. As yet, however, no appreciable alteration in prices has occurred. As a rule the collieries are a little better employed this week. For steam coals the demand is well maintained, but for house qualities the enquiry is but moderate. Patent fuel is in somewhat better request. It will be remembered last week that I stated notices had been given by the Nant-y-Glo and Blaina Company to some 2000 of their men to terminate contracts. As anticipated, it has turned out that the object of the notices was to effect a reduction in wages, a drop of 10 per cent. being insisted upon. The men appear indisposed to accept this reduction, and some of them have already stopped working.

The exports of iron for last month show a very large increase, compared with those of the previous months. The figures are—Cardiff, 4097 against 310 tons; Newport, 10,793 against 5963 tons; and Swansea, 963 against 631 tons. The principal shipments were made to the following places:—Cape Town, 464 tons rail; Gothenburg, 750; Kurrachee, 3511; Lisbon, 423; Malaga, 1019; Madras, 1800; Rio Janeiro, 576; Seville, 540; Valparaiso, 449; Uidewalla, 700 tons rail; Madras, 618 tons bar; Poti, 1282 tons rail; Salonica, 1075 tons bar; Wisby, 850 tons rail. Referring also to the coal shipments for last March, and comparing them with the figures for the corresponding month of last year, it is observed that there is a large increase in every instance. In last month Cardiff cleared foreign 316,633 tons of coal, against 199,504 in March, 1876; Newport, 58,012 against 34,873 tons; Swansea, 54,432 against 34,907 tons; and Llanelli, 5427 against 4891 tons. Coastwise shipments were—Cardiff, 65,885 compared with 61,076 tons; Newport, 73,161 compared with 39,113 tons; Swansea, 24,138 compared with 17,709 tons; and Llanelli, 5427 compared with 4891 tons. Last month also Cardiff sent away 11,010 tons of patent fuel, against 6187 tons in the preceding month; and Swansea, 10,677 against 9794 tons.

The Birchgrove Graigol Steam Coal Collieries in the Swansea Valley are announced to be shortly sold by public auction.

The Swansea Harbour Trust have resolved (providing the Great Western Railway and Midland Railway Companies and the Swansea Corporation consent to abide by previous arrangements for rearing certain wharves) to proceed with the works of a new dock on the Fabian's Bay side of the harbour. The main dock portion of the work, which will be done first, will cost about 229,000/. By the bye, notwithstanding the depression in trade, it is noticeable from the returns presented by the superintendent of the harbour to the Swansea Harbour Trust that the total exports, imports, and tonnage compare favourably with those of the previous year. There is an increase in the copper, coal, and patent fuel trades, but a falling off in exports of iron, steel, rails, and castings.

Mr. Crawshay, whose health has much improved, has returned to Cyfarthfa. At the wish of the veteran ironmaster no public demonstration was made.

An important case affecting the shipment of coal from Cardiff to the Mediterranean ports has been heard in the Queen's Bench Division, High Court of Justice. Difficulties, it appears, have often arisen as to the quantity of coal shipped in vessels. Usually the consignee pays according to the quantity on the bills of lading, contracts now generally bear this clause—"Captain to give bills of lading for quantity put on board ascertained as customary." In the case in point—that of Wilkie v. Stevenson—the captain appears to have given bills of lading for more than was actually shipped. The consignee paid for the whole, and the owner of the ship sued him for freight on the quantity delivered. In consequence of this the consignee set up a counter claim against the shipowner for damage in consequence of the captain's mistake. The Court decided in favour of the shipowner on the ground that the consignee was only bound to pay upon the quantity delivered.

At a recent meeting of the South Wales Institution of Engineers, held at Cardiff, a paper was read by Mr. Bassett, M Inst.C.E., on "The Drainage of the Taff Vale District." By the scheme proposed water-tight culverts for carrying away the sewage water from the various valleys should be constructed. These culverts were proposed to connect at a given point at Treforest, and merge into one main culvert leading to the sea. The cost of the main culvert was estimated at 100,000/. The general opinion of the meeting appeared to be that sooner or later a comprehensive scheme of the kind for the benefit of the health of the public must be carried into effect.

A splendid steel man-of-war has recently been launched at Pembroke Dock. She was built for Government, and the material composing her was supplied by the Landore Siemens Steel Company.

To-day makes the ninth day the unfortunate colliers at the Tredegar Colliery, in the Rhondda Valley, have been entombed. Night and day willing hands have worked to release the poor fellows. Diving operations proved impracticable, and recourse was had to pumping out the water, and men have been working might and main to cut their way to the imprisoned men. Fortunately, after a day of unceasing effort, of increasing anxiety, and of intense excitement, they will now shortly be reached. They had conversed with their rescuers at intervals during the day, and had described the low condition to which they had been reduced after their long and weary time of incarceration. In the memorable inundation of the celebrated Nine Locks Pit of Lord Dudley's, eight years ago, ten men and three boys were imprisoned, most of them 108 and one of them 140 hours, or six days and nights, yet only one died. Life has been known to endure eight days and nights under similar circumstances, the colliers suffering most from cold, not hunger.

Mr. Howell Davies, of Rhondda Merthyr Colliery, Treherbert, writes—"We may, perhaps, learn a lesson from the fatal accident by which the courageous Wm. Morgan met his death at the Tredegar pit, Rhondda Valley, on Thursday. If ever a heeding should be opened again for the sake of extricating men imprisoned in compressed air two pairs of strong doors or gates, within 10 ft. of each other, should be placed in such heading, and as near as practicable to the place where the 'loose' would be struck. These doors would act in the same manner as the gates of a lock on a canal, or on a

seaport dock, through which the men could be taken out as soon as the opening was made without being in any danger whatever from the rush of the escaped air."

TELEGRAM: FRIDAY, 5 P.M.—"The imprisoned colliers are all released, and are alive. A hole was made this morning, when a man got through and gave them food. The first man was got out at 2:35; the second at 2:45; and the third at 2:55. The last two men who were got out were very weak. All were removed to the hut at the top of the pit, and the doctors say they will do well with care. When rescued, the water had got up to their waists. All had to be carried out."

THE DRAINAGE OF THE TAFF VALE DISTRICT.—At a meeting of the South Wales Institution of Engineers, held at Cardiff on Friday, the paper on "The Drainage of the Taff Vale District," read by Mr. BASSETT, M. Inst. C.E., and Past President of the South Wales Institution of Engineers, at a former meeting, was discussed. This scheme embraces the construction of water-tight culverts for carrying away the sewerage waters from the various valleys, of which Aberdare, Ferndale, and Treherbert are the extreme or highest points. If culverts are constructed in these valleys as proposed, they can be connected at Trefores, where they all merge into one culvert, and then be led towards the sea. The question as to the utilisation of the sewerage waters is considered by the author as quite a secondary matter as compared with the all important necessity of adopting a complete and effective system of drainage for the district. At the same time the author strongly advocates the utilisation of the sewerage water over lands in portions of the Taff Valley, or on the low lands between Cardiff and Marshfield, rather than discharge it into the sea. The rapid inclination of the various valleys affords peculiar facilities for carrying out a comprehensive system of this kind, as the average inclination varies from 1 in 53 to 1 in 500. The author also contends that no isolated system of drainage for any portion of the district can be so efficiently and so economically carried out as a comprehensive scheme of the character suggested. The sum of £100,000, was stated as the cost of the main culverts, which would be 40 miles in extent. If this amount could be raised upon the rates of the district, by which interest and capital would be repaid in a certain number of years, the average annual rate payable per house would not exceed £5. 13s. 4d.; and on colliers' houses would not probably be more than 2s. 6d. to 3s., which certainly cannot be considered a heavy tax to be paid by the owners of house property, taking into consideration the beneficial results that must follow from the establishment of a complete system of drainage. We are informed that Mr. Bassett has recently been professionally engaged to report upon the drainage of Mountain Ash, where he had recommended that the sewerage waters should be utilised overlands between Mountain Ash and Aberdare Junction. But there are many places in the Rhondda Valley where such facilities for the utilisation of the sewerage waters could not be obtained. At the request of the President (Mr. J. Brogden), Mr. Bassett gave particulars as to the various sizes of the proposed culverts, together with their cost, the rate of inclination, the quantity of sewerage water to be discharged, together with the discharging capacity of the proposed culverts, as well as the death-rate in various parts of the valley. The discussion was then opened by the President, who was followed by Mr. Wilkinson and others, the general opinion being that a comprehensive scheme of the character suggested must sooner or later be adopted, as the condition of the district was such that in the interest of the public health the question should not be further postponed.—*Western Mail.*

REPORT FROM THE FOREST OF DEAN.

April 19.—As further illustration of the depression of the times we have to record some notices of further reduction of wages. On Monday, with a view to keep the trade and work in motion, a notice of 5 per cent. reduction of wages was put at Cinderford Ironworks, and one to the same effect at the Forest Vale Ironworks; the former owned by the Messrs. Crawshay and Son, and the other by Mr. Russell. The Coal Trade is no better than at the date of our last report, but rather worse if anything. Colliers working only from three to four days a week, and in some instances even a lower average of time. No further change in the "local situation" calls for comment or remark, and so for the present we conclude.

REPORT FROM THE NORTH OF ENGLAND.

April 19.—The Cokemen's Association held a meeting to-day (Thursday) at Bishop Auckland respecting the proposed reduction in their wages, and decided almost unanimously that the matter should be referred to arbitration. The owners originally claimed 6 per cent. from the cokemen, but they gave notice that if this were not accepted without demur they should reserve the right of asking for an additional 24 per cent., which will bring the wages down to the wage rate of 1871, so that it is this 3½ per cent., and not the 6 per cent. reduction, that will now go to arbitration. The general effect of these reductions will be to bring the rate of wages down to the level of 1871. It will not, however, follow that the cost of producing coal will return to the prices of that year, seeing that the Mines Regulation Act and other influences have interposed charges other than hewing rates calculated to create a permanent increase in the cost of winning coal.

I am told to day that the owners of Hutton Henry Colliery, which has been in course of sinking near Castle Eden for upwards of three years, have just come upon the Low Main seam, which is 5 ft. 6 in. thick. This is regarded as a most encouraging sign, and will be likely to stimulate mining enterprise in that part of the country. Mr. John Morley, of Darlington, has acted as mining engineer for the company, Mr. Jos. Dodd, M.P., of Stockton, being the Chairman.

The Northumberland miners have resolved to send a deputation of six workmen, and Mr. Burt, M.P., to wait upon the employers, on Saturday next, relative to the proposed reduction of 10 per cent. in wages and the withdrawal of free house and coals. The steam coal trade has been in a very depressed condition for a long time, but some slight symptoms of revival having now manifested themselves, it is probable that the owners may be disposed to modify the claim they originally put forward.

The production of coal in the great South Durham coal field for 1876 has just been published. It amounts to 19,073,056 tons, being a decrease of 383,478 tons on the production of 1875. In the total production of the country for 1876 there is an increase of 2,258,000 tons over the production of 1875.

In the Cleveland ironstone mining district the production of ore for last year, which has just been rendered available, was 6,564,000 tons, or 473,459 tons more than the production of 1875. The ironstone miners, having considered the claim of the owners for another reduction of wages, have agreed to refer the matter to the arbitration of Mr. Fitzjames Stephens, Q.C., who will sit at Saltburn-by-the-Sea, about the middle of May, to adjudicate on the case. The wages of the Cleveland miners are already as low as the rates of 1871; but they now enjoy certain local considerations that were not current at that time.

In the Iron Trade of the Cleveland district there has not been much change for the last few days. Business was exceedingly limited on Change at Middlesborough on Tuesday. Enquiries were slightly more numerous, however, and hence a disposition towards greater firmness. No. 1 was quoted at 46s., and No. 3 at 42s. per ton. It is believed that a number of blast-furnaces will shortly be blown out. There are now 111 in blast, producing over 180,000 tons of pig-iron per month. This quantity is considerably in excess of the actual requirements of consumers, and hence there has been a large quantity of iron going into stock, either in makers' hands or in the public warrant stores. The total extent of iron now in stock is over 220,000 tons. This is a larger quantity than has been touched for many years.

Several ironworks are now in the market, including the South Bank and Clay Lane Works, belonging to Thomas Vaughan and Co.'s trustees, and representing 14 furnaces, the West Hartlepool Iron Company's Works, the Bishop Auckland Ironworks, the Wessons' Ironworks, and several smaller concerns. Money, however, is so scarce, and confidence so impaired, that although these works may now be bought for much less than they cost, no one seems disposed to look at them.

Proposals are now under consideration with a view to helping the emigration of ironworkers and miners from the North of England. The ironworkers have already held a meeting, and decided on helping the emigration of the best ironworkers in the event of the ironmasters claiming a further reduction of wages on the expiry of the notice now pending for a termination of the existing wages agreement. The Cleveland ironstone miners are also considering how far they can help those of their number who feel disposed to emigrate to do so, and a meeting of the executive will be held in a few days to consider the propriety of placing aside a sum of money for this

purpose. A large number of men have already left both districts, owing to the scarcity of employment and the reduced wages paid.

CHARGING BLAST-FURNACES.—An improved method of charging and managing blast furnaces having longitudinal compartments has been invented by Mr. CHARLES HIMROD, of Youngstown, U.S.: it consists in feeding ore and flux into one compartment and fuel into the next, and at intervals reversing this mode of charging to distribute the furnace burden, the generated gases being compelled to traverse the compartment in which the ore is uppermost on their way to the exit to their entire exclusion from the ore in which the fuel is uppermost. The means for carrying out the method consists in a longitudinally divided stack having an exhaust pipe that communicates with each compartment of the divided stack through separate pipes with dampers arranged to be alternately reversed and separately controlled.

THE ALMADA AND TIRITO SILVER MINES.—Interesting reports from these mines up to March 8 last will be found in this week's paper. We are glad to note that the docile ore is increasing, and that the black ore from the Mina Grande continues to be beneficiated satisfactorily by roasting and the pan process. When the 24 fm. level is driven under the shoot of ore discovered in the 12 there is every reason to expect a further supply of black ore. We understand that a geological map and section of the district immediately surrounding these mines, prepared by a local geologist, Senor Moreno, has been received by the directors, and can be seen at the company's offices. These prove conclusively that the formation is of an igneous and probably volcanic character, similar to the rocks in which the celebrated Comstock Mines are found.

A FORTUNATE MINER.—A miner, of Lanner, near Redruth, named Hosking, who emigrated to the diamond fields of South Africa, has recently been fortunate enough to find a nugget of gold weighing 123 ozs. This nugget he sent home to his wife by a comrade returning in ill-health, and on Saturday she deposited it for safety at a local bank.

A HEAVY BLAST OF GRANITE.—A successful blasting operation was last week performed at one of the quarries of the South Cornwall Granite Company, near St. Blazey. About 700 tons were thrown down with very little breakage, and one block now standing in the quarry contains 8000 cubic feet, or nearly 800 tons, without a flaw or joint of any kind or any discolouration. There are several smaller blocks of from 30 to 60 tons weight.

EAST LOVELL.—We are glad to find that this mine is still being prosecuted with vigour, under the able management of Mr. Henry Rogers and Capt. Quantrell. Mr. Rogers is a very large holder, and deserves the thanks of the shareholders and district for his well known pluck and energy, and which, by the bye, the adventurous have twice recognised in the shape of testimonials.

VICISSITUDES OF MINING.—Three mines near Liskeard were referred to at East Caradon meeting. Marke Valley shafts, within a comparatively short time, have sold as low as 6d. per share, and as high as 12d. per share—a difference of 108,000/- in the market value of the mine; present price 15s. to 20s. In East Caradon a still greater range of prices has taken place, as high as 50/- per share, and as low as 1s. 6d.—a difference of 307,000/-; present price 15s. to 20s. Again, at Herodotus share have been known as 1s. 17s. 6d. per share, and as high as 50/- per share—a difference of 5,000/-; present price 5s. The ups and downs in the market value of these three mines amount, therefore, to 465,000/- close upon half a million sterling.

EAST LOVELL.—We are glad to find that this mine is still being prosecuted with vigour, under the able management of Mr. Henry Rogers and Capt. Quantrell. Mr. Rogers is a very large holder, and deserves the thanks of the shareholders and district for his well known pluck and energy, and which, by the bye, the adventurous have twice recognised in the shape of testimonials.

W E S T T R E S A V E A N M I N E.—The present price of shares in this company is 25s. To save trouble, no applications for shares will be entertained at any less figure. Shares can be purchased through any broker, or direct from the London and Continental Exchange, 25, Finsbury place, London.

UNITED MEXICAN MINING COMPANY (LIMITED).

Notice is hereby given, that the ORDINARY HALF-YEARLY GENERAL MEETING of proprietors will be HELD at the office of the company on WEDNESDAY, the 9th day of May next, at One o'clock precisely. At this meeting John Dunnington Fletcher and George Harris, Esquires, retire from office as directors, but being eligible offer themselves for re-election. The two auditors, William Turquand and Jeremiah Carter also retire, but offer themselves for re-election.

The above meeting will be converted into an EXTRAORDINARY MEETING, for the purpose of considering and passing the following resolution:—

"That a call of Two Shillings and Sixpence per share be and the same is hereby made on all the shareholders in the company, the same to be payable on the 11th day of June next."

The Transfer-book will be closed on the afternoon of the 23rd instant, and re-opened on the day succeeding the meeting.

By order of the Board, W. M. BROWNE, Secretary.

Office, No. 3, Great Winchester street Buildings, E.C., London, 19th April, 1877.

LEAD ORES.

Date.	Mines.	Tons.	Price per ton.	Purchasers.
April 4	Esgairwynn	12	£2 8 2	South Wales Smelt. Co.
—	Tan-y-Bwch	50	13 10 0	Walker, Parker, and Co.
13	Pennerley	50	13 5 6	St. Helen's Smelt. Co.
—	Hornachos	44 3 1	29 1 0	Nevill, Drue, and Co.
—	Great Lixey	100	22 13 6	Treffry's Estate.
19	Foxdale	119	21 10 0	Panther Lead Company.
—	Roman Gravels	55	13 11 0	Nevill, Drue, and Co.
—	ditto	55	13 15 0	Panther Lead Co.
—	ditto	55	13 17 6	Sheldon, Bush, and Co.
—	Tankerville	50	13 8 0	Panther Lead Co.
—	ditto	50	13 5 0	Sheldon, Bush, and Co.

BLACK TIN.

Date.	Mines.	Tons. c. q. lb.	Price per ton.	Amount.	Purchasers.
April 11	Pend-an-drea	8 4 3 23	£43 10 0	£353 15 6	Trehether.
—	ditto	7 11 7 27	43 10 0	329 9 10	Cardebras.
18	Wheat Coates	2 0 16	41 17 6	90 6 7	Dauhuz.
—	Wheat Grenville	11 16 3 0	43 5 0	513 18 0	—

COPPER ORES.

Sampled April 4, and sold at the Royal Hotel, Truro, April 19.

Mines.	Tons.	Price.	Mines.	Tons.	Price.
Devon Great Consols	92	£2 5 6	Marke Valley	29	£5 17 0
ditto	88	2 7 6	Glasgow Caradon	62	2 6 6
ditto	81	2 8 6	ditto	61	3 13 6
ditto	77	2 10 0	ditto	59	6 6 6
ditto	76	4 14 6	ditto	58	4 14 6
ditto	73	6 9 6	Gawton	93	1 18 6
ditto	72	2 11 6	ditto	66	1 19 6
ditto	71	7 0 6	ditto	47	2 9 6
ditto	69	2 9 0	ditto	6	7 5 6
ditto	67	6 9 0	Wheat Crebey	105	2 17 6
ditto	41	2 8 0	ditto	83	2 19 6
South Caradon	93	4 4 6	Hington Down	67	2 10 6
ditto	91	4 10 0	ditto	50	2 7 6
ditto	73	5 9 0	ditto	41	0 10 0
ditto	69	11 13 0	Phoenix	99	5 6 6
ditto	54	12 8 0	ditto	40	3 0 6
ditto	53	6 15 6	East Caradon	80	5 8 6
ditto	44	5 9 6	ditto	40	4 18 6
Marke Valley	80	3 4 6	Wheat Courtney	46	3 4 6
ditto	74	2 19 0	ditto	31	8 3 6
ditto	72	4 19 6	Prince of Wales	61	2 6 6
ditto	50	2 3 6	ditto	10	7 11 6
ditto	35	2 6 0	Belstone	33	7 5 0

TOTAL PRODUCE.

Devon Great Consol. £303 1 0 | Average produce £103 13 0 | Average price per ton £4 3 0

Quantity of ore 2849 | Quantity of fine copper 185 tons 17 cwt.

LAST SALE.—Average standard £109 11 0 | Average produce 73% Standard of corresponding sale last month, £103 19 0 | Produce, 6%

COMPANIES BY WHOM THE ORES WERE PURCHASED.

Names.	Tons.	Amount.
Vivian and Sons	656	£2728 6 9
Grenfell and Son	295	11 9 18 6

THE MINING JOURNAL.

In the High Court of Justice—Chancery Division.
IN THE MATTER OF THE COMPANIES ACTS, 1862 AND 1867, AND IN
THE MATTER OF THE BIRCHGROVE GRAIGOLA COLLIERIES
(LIMITED).

THE CREDITORS of the above-named Company are required, on or before the 21st day of May, 1877, to SEND IN THEIR NAMES AND ADDRESSES, and the PARTICULARS OF THEIR DEBTS OR CLAIMS, and names and addresses of their solicitors (if any) to EDMUND ETLINGER, of 4 Queen's Buildings, Queen Victoria street, the Liquidator of the said company, and, if so required by notice in writing from the said Liquidator, to COME IN AND PROVE THEIR SAID DEBTS OR CLAIMS at the chambers of the Vice-Chancellor Sir RICHARD MALINS, at No. 3, Stone Buildings, Lincoln's Inn, in the county of Middlesex, at such time as shall be specified in such notice, or, in default thereof, they WILL BE EXCLUDED from the BENEFIT OF ANY DISTRIBUTION made before such debts are proved.

ALFRED RAWLINSON, Chief Clerk.
WALTER WEBB, 23, Queen Victoria street, London
(Solicitor for the Liquidator).

Dated this 13th day of April, 1877.

In the High Court of Justice—Chancery Division.

VICE-CHANCELLOR MALINS.
IN THE MATTER OF THE BRENT MOOR CHINA-CLAY AND MICA WORKS COMPANY (LIMITED), AND

IN THE MATTER OF THE COMPANIES ACTS, 1862 AND 1867.

THE DIRECTORS of the ABOVE-NAMED COMPANY are required, on or before the 5th day of May, 1877, to SEND their NAMES AND ADDRESSES and the PARTICULARS of their DEBTS OR CLAIMS, and names and addresses of their solicitors (if any) to ALFRED COTTON HARPER, No. 2, Cowper's-court, Cornhill, in the City of London, public accountant, and Liquidator of the said company; and, if so required by notice in writing from the said Liquidator, to be their solicitors to COME IN AND PROVE their SAID DEBTS OR CLAIMS at the chambers of the Vice-Chancellor Sir RICHARD MALINS, at No. 3, Stone Buildings, Lincoln's Inn, in the county of Middlesex, at such time as shall be specified in such notice, or, in default thereof, they will be EXCLUDED from the BENEFIT of any DISTRIBUTION made before such debts are proved.

ALFRED RAWLINSON, Chief Clerk.

Dated this 9th day of April, 1877.

CARTON.—APPLICATION having been made by PERSONS UNAUTHORISED BY US for ADVERTISEMENTS for the CHINESE SCIENTIFIC MAGAZINE, we think it right to notify that we are the SOLE AGENTS IN EUROPE appointed to RECEIVE ADVERTISEMENTS, and that US ALONE should such be addressed.

JOHN BOURNE AND CO.
6, Mark-lane, London.

SLATE QUARRY IN WALES.

FOR SALE, BY PRIVATE BARGAIN.

THE NORTHERN WELSH SLATE COMPANY'S QUARRY, "CHWAREL FAWR," situated near CARNARVON, in the centre of the Major Slate Range, at present in full operation, producing excellent slates, comprising ONE HUNDRED AND TWENTY-FOUR ACRES, leased from Crown at a moderate royalty.

For particulars, apply to MOONE and BROWN, C.A., No. 166, St. Vincent-street, Liverpool.

TO CAPITALISTS.

VALUABLE SLATE AND SLAB PROPERTY, ON SALE.

Apply to Mr. H. T. OWEN, Tanymarian, B. Festiniog, Merionethshire.

A FIRST-CLASS SLATE QUARRY ON SALE—
A good report by one of the cleverest quarry managers in Wales. Map and tracings on application.

Apply, "No. 1," Post Office, Carnarvon.

PUMPING ENGINE FOR SALE—
In excellent condition. Inverted cylinder 60 inches diameter, 9 feet stroke, with fine valves. Cast-iron main beam and cast-iron balance beam.

Apply, H. BRAMALL and Co., St. Helens, Lancashire.

SMALL COAL WORKS FOR SALE.

TO BE SOLD, the LEASE, PLANT, &c., of the BROWN CLEEE COAL WORKS. Good opportunity for a practical man. Payment by instalments if preferred. Ironstone in neighbourhood.

Apply to Mr. T. BELL, Dittion Priors, Bridgnorth.

APPLEBY IRONWORKS, FRODINGHAM.

FOR SALE, a PRACTICALLY NEW BRICK-MAKING PLANT, only having been used eighteen months in the erection of these works, consisting of TWO of SCHOLEFIELD'S PATENT SEMI-DRY BRICK PRESSES, &c., with gearing and 9 feet pan and rollers; also a PAIR of REED RIBB ROLLERS, all in first-rate working order; with or without a first-25-horse-power ROBEY MINING ENGINE, new eighteen months ago, and first-class condition.

Apply to the APPLEYE IRON COMPANY (Limited), Doncaster.

FOR SALE, a 18-horse power PORTABLE STEAM ENGINE, with link motion reversing gear, ready for delivery.

A 25-horse power PORTABLE.

An 18-horse power VERTICAL STEAM ENGINE, with link motion reversing gear, to wind and pump.

A 9 ft. PAN MORTAR MILL, VERTICAL ENGINE, and BOILER.

Apply to—

BARROWS AND STEWART, ENGINEERS, BANBURY.

FOR SALE, or LEASE, GALVANISED IRON and STONE SHEDS, in SOUTH DOCK, SWANSEA, alongside Wharf and Rail, and suitable for Warehousing Metals, Minerals, Esports, and other fibres, &c.

To view, apply to Mr. D. WILLIAMS, 36, Argyle-street, Swansea. For terms, to A. B. Messrs. Pottle and Son, Royal Exchange Buildings, London, E.C.

SULPHATE OF BARYTES FOR SALE.—

Fine powdered, beautifully white; also in the Rock or Crude State, free from Lime and Metallic Oxide.

Samples forwarded on application to—

MR. GEO. KING PATTEN, Secretary.

Van Gan Mining Company, 47, Ann street, Birmingham.

THE BIRMINGHAM WAGON COMPANY (LIMITED)

MANUFACTURE RAILWAY WAGONS of EVERY DESCRIPTION, for

RENT and SALE, by immediate or deferred payments. They have also wagons

for hire capable of carrying 6, 8, and 10 tons, part of which are constructed spe-

cially for shipping purposes. Wagons in working order maintained by contract.

EDMUND FOWLER, Managing Director.

WAGON WORKS, SMETHWICK, BIRMINGHAM.

** Loans received on Debenture; particulars on application.

MINES: THEIR VENTILATION AND SAFETY.

The undersigned, JOSEPH EDWARDS, begs to call the attention of Colliery Proprietors or Managers to his PATENT VENTILATING and MINE SAFETY APPARATUS, which will clean the foulest working-places from all impure or dangerous gases, and keep them free from any such accumulations. The apparatus is simple, inexpensive, and soon applied.

For particulars, apply to JOSEPH EDWARDS, Cattle Market Hotel, Chorley, Lancashire.

[CIRCULAR.]

GAZETTEER OF CORNWALL.
(INCLUDING THE SCILLY ISLES).

SIR.—I take the liberty of inviting your attention to a work in preparation for the press, to be entitled "A Geographical Dictionary, or Gazetteer of Cornwall." Such a publication will supply an obvious want, there being no work of the kind at present.

This work will contain (amongst other matter) the following particulars:

The name and description of every parish, township, and ecclesiastical district in the county, with the area, the rent charge in lieu of tithes, name of incumbent, name of advowson, and population in 1871.

The name and situation of every nobleman's and gentleman's seat, mansion, villa, &c., with name of occupant.

The name of every village, hamlet, and place.

The name, contents, and owner of every farm.

The name of every mine, china clay work, &c.

The name of every church and chapel-of-ease.

The situation of every preaching house.

The whole of the names are alphabetically arranged, so that any required place can be easily found as a word in the dictionary of a language.

With a view to the supply of full and accurate information as to the places, I am making a tour through all the parishes, excepting those with which I am thoroughly conversant.

Prefixed to the title-page will be a copy of the Ordnance Map of Cornwall, with addition of all parochial boundaries, taken from the Tithe Commutation Maps, and all the rail ways in the county.

The work will be published by subscription, in one volume 8vo. Price 15s.

I respectfully request the favour of your patronage.

11, Paradise, Truro, April, 1877.

R. SIMONS, C.E., and Surveyor.

Ps.—The number already subscribed for is about 200. I want an additional

before I go to press.

In the Court of the Vice-Warden of the Stannaries.
Stannaries of Cornwall.

IN the MATTER of the COMPANIES ACT, 1862, and of the WHEAL GRAMBLER MINING COMPANY.—By an Order, made by His Honor the Vice-Warden of the Stannaries, in the said Matter, dated the 12th day of April instant, on the Petition of Robert Tweedy, Sir Frederick Martin Williams, Baronet, M.P., William Tweedy, Robert Milford Tweedy, and Charles Tweedy, carrying on business as bankers at Redruth and elsewhere, in the county of Cornwall, under the style or firm of "Tweedy, Williams, and Co.," claiming to be creditors of the said mining company, IT WAS ORDERED that the said Mining Company should be WOUND-UP by the Court under the provisions of the Companies Act, 1862.

ROBERT MACLEAN PAUL, Truro
(Solicitor for the said Petitioners).

Dated Truro, the 13th day of April, 1877.

In the Court of the Vice-Warden of the Stannaries.
Stannaries of Cornwall.

IN the MATTER of the COMPANIES ACT, 1862, and of the WHEAL GRAMBLER MINING COMPANY.—The Vice-Warden has, by an Order made in the said Matter, bearing date the 12th day of April instant, APPOINTED CHARLES WILLIAM CLINTON, of Truro, within the said Stannaries, Officer of the said Court, to be the OFFICIAL LIQUIDATOR of the said company.

FREDERICK MARSHALL, Registrar.

Dated Registrar's Office, Truro, the 13th day of April, 1877.

In the Court of the Vice-Warden of the Stannaries.
Stannaries of Cornwall.

IN the MATTER of the COMPANIES ACT, 1862, and of the WHEAL GRAMBLER MINING COMPANY.—Notice is hereby given, that ALL CREDITORS of the above-named company are required, on or before the 28th day of April instant, to SEND in their NAMES and ADDRESSES, and the AMOUNTS and PARTICULARS of their SEVERAL CLAIMS, to CHARLES WILLIAM CLINTON, the Official Liquidator of the said company, at the Stannaries Court Office, in Truro.

FREDERICK MARSHALL, Registrar.

Dated Registrar's Office, Truro, the 13th day of April, 1877.

In the Court of the Vice-Warden of the Stannaries.
Stannaries of Cornwall.

IN the MATTER of the COMPANIES ACTS, 1862 and 1867, and of the NEW CONSOLS SILVER AND ARSENIC WORKS (LIMITED).—Notice is hereby given, that a PETITION for the WINDING-UP of the above-named company by the Court was, on the 16th day of April instant, presented to the Vice-Warden of the Stannaries, by Thomas Westlake, of Calstock, in the county of Cornwall, merchant, a shareholder, and claiming to be also a creditor of the said company, and that the said petition is directed to be heard before the Vice-Warden at the Law Institution, in Chancery lane, London, on Tuesday, the 1st day of May next, at Four o'clock in the afternoon.

Any contributory or creditor of the company may appear at the hearing and oppose the same, provided he has given at least two clear days' notice to the petitioner, his solicitor, or his agent, of his intention to do so, such notice to be forwarded to P. P. Smith, Esq., Secretary of the Vice-Warden, Truro.

Every such contributory or creditor is entitled to a copy of the petition and affidavit verifying the same from the petitioner, his solicitor, or his agent, within 24 hours after requiring the same, on payment of the regulated charge per folio.

A affidavits intended to be used at the hearing, in opposition to the petition, must be filed at the Registrar's Office, Truro, on or before the 27th day of April instant, and notice thereof must at the same time be given to the petitioner, his solicitor, or his agent.

LEWIS PASS, 55, Queen-street, Cheapside, London
(Solicitor for the Petitioner).

J. G. CHILCOTT, Truro
(Agent of the said solicitor).

Dated Truro, 18th April, 1877.

In the Court of the Vice-Warden of the Stannaries.
Stannaries of Cornwall.

IN the MATTER of the COMPANIES ACT, 1862, and of the WEST WHEAL GORLAND MINING COMPANY.—TO BE SOLD, under the direction of the Registrar of this Court, on Monday, the 30th day of April inst., at Eleven o'clock in the forenoon, at the West Wheal Gorland Mine, in the parish of Gwennap, within the said Stannaries, in ONE or more Lots, subject to such conditions as shall be then and there produced, all that the INTEREST of the said company of and in the sett under which its operations within and upon the said mine have been carried on, together with the whole of the undermentioned MINING PLANT, MACHINERY, MATERIALS, and EFFECTS.

Belonging to the said company, now being in and upon the said mine, viz.:—

24 in. ROTARY ENGINE, 4 ft. stroke, with two fly wheels and ONE BOILER, about 10 tons; 16 head iron stampasxle, with driver and cog wheel; frames, heads, and lifters; about 30 fms. 8 and 9 in. pumps, plunger, &c.; 14 fms. 8 in. drawing lift, and 10 fms. 6 in. drawing lift; about 30 fms. 8 in. rods and plates; 90 fms. of ladders; large cog wheel; iron shaft and blocks for working flat rods; 56 fms. round iron flat rods; three horse whisks; shaft tackles, with shleves, stand, and pulleys; two balance bows; wire and hemp ropes; several kibbles; two round buddles and small water wheel; two square buddles; eight flat frames and ladders; 30 fms. launders; 20 fms. railroad and stand; iron wagon; screw stock; taps and plates; vice, two anvils, two bellows; smiths' and miners' tools; borer stock; carpenter's bench; sawpit frame; Norway balk; beam, scales, and stand; barrows; shovels; new and old brass, iron, copper, and lead; leather; safety fuse; candles; brass beam, scales, and weights; miners' dial and stand; copying press and stand; account house furniture; and a quantity of other effects in general use in mines.

To inspect the above, apply to the Bailiff in charge on the Mine; and for further particulars to Mr. CHARLES WILLIAM CLINTON, the Official Liquidator of the said company, at the Stannaries Court Office, in Truro.

HODGE, HOCKIN, AND MARRACK, Truro.

(Agents for S. T. G. Downing, Redruth, Solicitor for the Official Liquidator.)
Dated Stannaries Court Office, Truro, the 18th day of April, 1877.

THE BIRCHGROVE GRAIGOLA STEAM COAL COLLIERIES,
AND PATENT FUEL WORKS,
GLAMORGANSHIRE.

One of the few Collieries possessing Fuel Works of the best description, and the most convenient and economical kind erected at a cost of £6000.

MESSRS. NORTON, TRIST, WATNEY, AND CO. WILL OFFER FOR SALE, at the Mart, London, on Friday, May 4th, at Two o'clock precisely, in One Lot, very valuable MINERAL PROPERTY, known as

THE BIRCHGROVE GRAIGOLA STEAM COAL COLLIERIES,

Situated in the Swansea Valley, in the parish of Llanamlet. Together with the PATENT FUEL WORKS erected in 1875 under an agreement with the Patentee, dated 16th November, 1874, according to H. G. Fairburn's Patent, close to the Sisters Pit and railway siding, consisting of DOUBLE-ACTION PRESS (Fairburn's patent), heating trough, disintegrator, pitch mill, elevator for coal, elevator for pitch, elevator for mixture, THREE STEAM ENGINES and TWO BOILERS, and enclosed in a substantial stone building.

The works are capable of turning out 200 tons of fuel in blocks of 20 lbs. each in twelve hours. There is maximum royalty of 6d. per ton of fuel made payable to the patentee, but a royalty is liable to a reduction in certain contingencies.

The following is a copy of a report made by Dr. Percy, of the Metallurgical Laboratory, Royal School of Mines, No. 28, Jermyn-street, December 5th, 1875:—

"The sample of Birchgrove fuel has been tested according to instructions with the following results per 1 lb. of the fuel—Calorific power as determined by Thompson's Colorimeter, 14.2 lbs."

Also the LEASE of SHIPPING WHARF, with the Stock and Plant thereon, and office, store-house, lodge, and stable, situate in the New Cut, in the town of Swansea, in the county of Glamorgan, in the midst of iron, copper, tin-plate, and patent fuel works and steam manufacture, and about five miles from the seaport town of Swansea, and directly connected therewith by the Swansea Vale Railway, branching into both the colliery yards.

Particulars may be had of Messrs. FRANK RICHARDSON and SADLER, Solicitors, Golden-square, and Richmond, Surrey; WALTER WEBB, Esq., Solicitor, 23, Queen Victoria-street, E.C.; Messrs. STRICK and BELLINGHAM, Solicitors, Swansea; and of the Auctioneers, 62, Old Broad-street, London, E.C.

VALUABLE MINING PROPERTY FOR SALE.

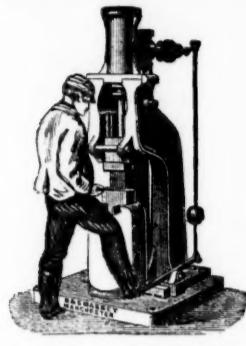
THERE WILL BE SOLD, BY PUBLIC ROUP, within the Faculty Hall, Glasgow, on Wednesday, the 26th April, 1877, at Two o'clock afternoon, the PROPERTY of the GALWYN MINING COMPANY (LIMITED), in Liquidation, in ONE or more Lots, to suit purchasers.

B. & S. MASSEY, OPENSHAW, MANCHESTER.

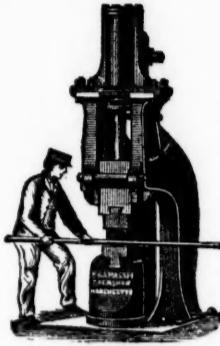
Prize Medals—Paris, 1867; Havre, 1868; Highland Society, 1870; Liverpool, 1871; Moscow, 1872; Vienna, 1873; Scientific Industry Society, 1875; Leeds, 1876; Paris, 1875; Manchester and Liverpool Society, 1876; U.S. Centennial, Philadelphia, 1876.

PATENTEE AND MAKERS OF DOUBLE AND SINGLE-ACTING STEAM HAMMERS

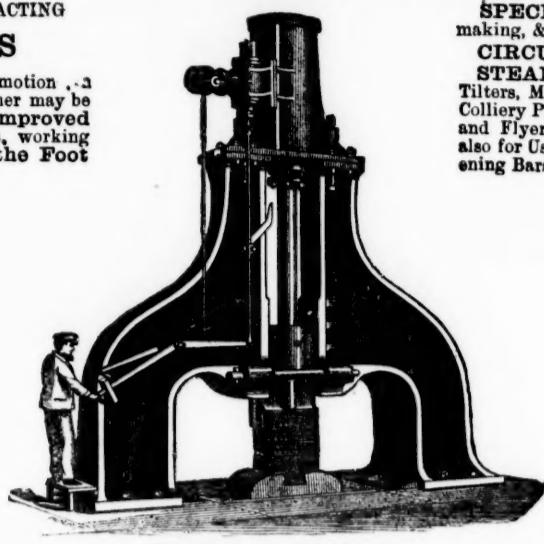
Of all sizes, from $\frac{1}{2}$ cwt. to 20 tons, with self-acting or hand motion, either case giving a perfectly DEAD BLOW, while the former may be worked by hand when desired. Large Hammers, with Improved Framing, in Cast or Wrought Iron. Small Hammers, working up to 500 blows per minute, in some cases being worked by the Foot of the Smith, and not requiring any separate Driver.



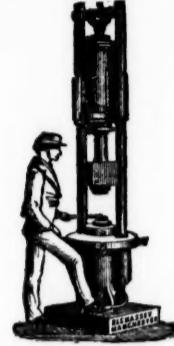
Small Hammer with Foot Motion.



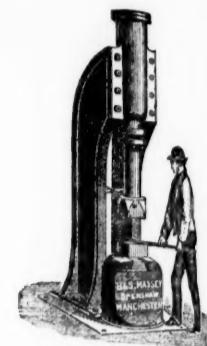
General Smithy Hammer.



Steam Hammer for Heavy Forging.



Special Steam Stamp.



General Smithy Hammer.

From 60 to 100 Steam Hammers and Steam Stamps may usually be seen in construction at the Works.

SPECIAL STEAM STAMPS, for Forging, Stamping, Punching, Bolt making, &c.

CIRCULAR SAWS for Hot Iron.

STEAM HAMMERS for Engineers, Machinists, Shipbuilders, Steel Tilers, Millwrights, Coppersmiths, Railway Carriage and Wagon Builders, Colliery Proprietors, Ship Smiths, Bolt Makers, Cutlers, File Makers, Spindles and Flyer Makers, Spade Makers, Locomotive and other Wheel Makers, &c. also for Use in Repairing Smithies of Mills and Works of all kinds; for straightening Bars, bending Cranks, breaking Pig-iron, &c.

COLEBROOK'S PATENT STEAM PUMPS, FOR BOILER FEEDING AND HIGH LIFTS.

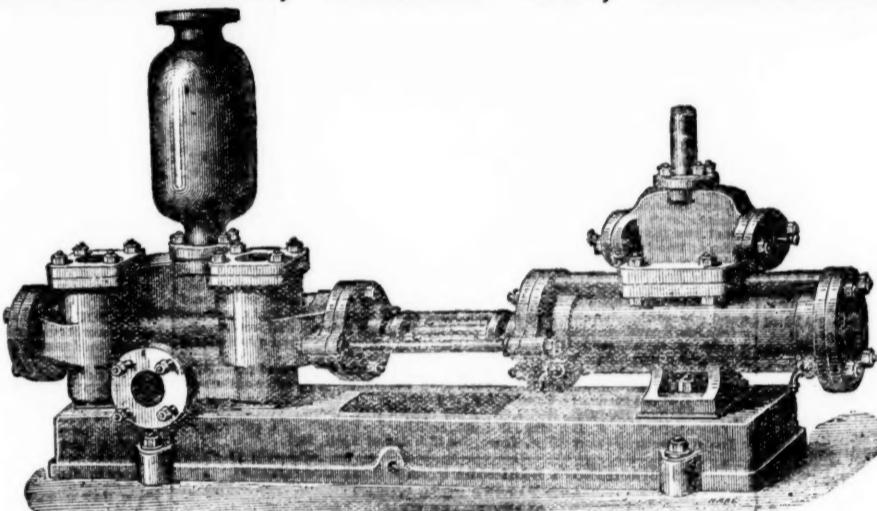
SOLE MAKERS.—

MAY AND MOUNTAIN, BERKLEY ST., BROAD ST., BIRMINGHAM.

The accompanying Engraving represents a Steam Pump, suitable for boiler feeding and high lifts; it possesses the following advantages over any other Steam Pump yet before the public:—

1st.—No tappets, eccentrics, levers, or other mechanical appliances are used to actuate the steam slide valve, but this office is performed by the exhaust steam.

2nd.—The only working parts in the steam cylinder are the piston and slide valve, and as there are no working parts in either the piston or cylinder covers, the full length of stroke is obtained.



SIZES AND PRICES OF COLEBROOK'S PATENT STEAM PUMPS.

Diameter of Steam Cylinder.....Inches	1½	3	3	3	3	4	4	4	4	5	5	5	6	6	6	6	7	7	7	7	7	8
Diameter of Pump Cylinder.....Inches	1	1½	2	2½	3	2	2½	3	4	3	4	5	3	4	5	6	3	4	5	6	7	4
Length of Stroke.....Inches	6	12	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18
Price	£12	£16	£17	£18	£19	£19	£20	£22	£25	£23	£28	£32	£26	£33	£36	£41	£30	£38	£41	£45	£52	£40
Diameter of Steam Cylinder.....Inches	8	8	8	8	9	9	9	9	10	10	10	10	10	10	10	12	12	12	12	12	12	...
Diameter of Pump Cylinder.....Inches	5	6	7	8	5	6	7	8	9	5	6	7	8	9	10	6	7	8	9	10	12	...
Length of Stroke.....	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18
Price	£45	£50	£56	£65	£50	£55	£60	£70	£81	£62	£68	£70	£80	£95	£100	£80	£85	£90	£100	£115	£135	...

Many other combinations of steam and water cylinders in both classes of pump can be made, for which prices can be obtained on application. The water cylinders can be supplied with brass or gun metal linings at an increased cost, according to size. Any of the above pumps can be arranged to act as stationary fire engines.

3rd.—The slide valve is so easy of access that it can be examined, cleaned, and replaced in a few minutes, and it is impossible to make any error in replacing it after examination, because it is immaterial which way it is inserted in the valve-box, whether one way or the other upwards, or whether end for end.

The pump valves and seats are of gun metal, and can be easily examined, cleaned, and replaced or renewed in a very short time by any ordinary workman.

JOHN AND EDWIN WRIGHT,
PATENTEES.
(ESTABLISHED 1770.)



MANUFACTURERS OF EVERY DESCRIPTION OF
IMPROVED

PATENT FLAT AND ROUND WIRE ROPE,
from the very best quality of charcoal iron and steel wire.

PATENT FLAT AND ROUND HEMP ROPE,
SHIPS' RIGGING, SIGNAL AND FENCING STRAND, LIGHTNING CONDUCTOR, STEAM PLOUGH ROPE (made from Wedster and Horsfall patent steel wire), HEMP, FLAX, ENGINE YARN, COTTON WASTE, TARPAULIN, OIL SHEETS, BRATTICE CLOTHS, &c.

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Are prepared to UNDERTAKE BORINGS for MINERAL EXPLORATION, either from the SURFACE or UNDERGROUND WORKINGS; BORINGS for WATER SUPPLIES or TUNNEL SOUNDINGS, &c., at fixed prices, according to the size of bore-hole required; also to EXAMINE and REPORT upon the BEST MEANS to SECURE DEFECTIVE TUBING.

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Crab Winches, Pulley and Snatch Blocks, Screw and Lifting Jacks, Ship Knees, Forgings, and Use Iron of all descriptions.

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Is the MOST ECONOMICAL and POWERFUL EXPLOSIVE for every kind of MINING and QUARRYING OPERATIONS; for blasting in hard or soft, wet or dry ROCKS; for clearing land of TREE ROOTS and BOULDER STONES; for rending massive BLOCKS of METAL; for SUBAQUEOUS and TORPEDO purposes; and for recovering or clearing away of WRECKS, &c. ITS SAFETY is evidenced by the total ABSENCE OF ACCIDENTS in transit and storage; it is insensible to heavy shocks its GIANT POWER being only fully developed when fired with a powerful percussion detonator, and hence its great safety. As a SUBSTITUTE FOR GUNPOWDER its advantages are the GREAT SAVING OF LABOUR, rapidity and INCREASE OF WORK done, FEWER and smaller BORE-HOLES required, greater depth blasted, safety in use NO DANGER FROM TAMPING, absence of smoke, unaffected by damp, &c.

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Alloy, No. II, for pinions, ornamental castings, steam fittings, &c. £120 per ton.
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The prices of castings vary according to the pattern, the quantity required, and the alloy used.

WIRE ROPES, TUBES OF ALL DESCRIPTIONS, &c.

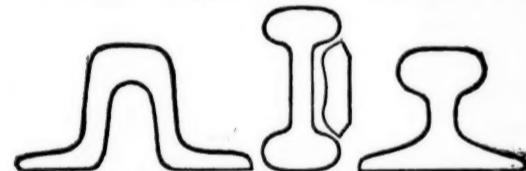
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IRON AND STEEL RAILS, of all sections, from 10 to 82 lbs. per yard, new, defective, or second-hand.
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THE EXTRAORDINARY ADVANCE in the PRICE of COALS has DIRECTED more ATTENTION to WATER POWER, and to the BEST MANNER of APPLYING IT. For many years it has been, to a great extent, neglected and undervalued. One great objection to it has been the variable nature of most streams in these countries, having abundance of water during the winter half-year, and very little in the dry season. No kind of wheel hitherto known was able to give the proper proportion of power from the smaller quantities of water, so that it became the practice very generally to use steam entirely during the summer half of the year, letting the water go to waste. This is now completely prevented, and the full available power can be obtained from a stream at every season by using

Mac Adam's Variable Turbine.

This wheel (which is now largely in use in England, Scotland, and Ireland) is the only one yet invented which gives proportionate power from both large and small quantities of water. It can be made for using a large winter supply, and yet work with equal efficiency through all variations of quantity down to a fifth, or even less if required. It is easily coupled to a steam-engine, and, in this way always assists it by whatever amount of power the water is capable of giving, and therefore, saves so much fuel.

This Turbine is applicable to all heights of fall. It works immersed in the tail-water, so that no part of the fall is lost, and the motion of the wheel is not affected by floods or back-water.

References to places where it is at work will be given on application to the makers—

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A NEW GUIDE TO THE IRON TRADE: OR, MILL MANAGERS' AND STOCK-TAKERS' ASSISTANT: Comprising a Series of New and Comprehensive Tables, practically arranged to show at one view the Weight of Iron required to produce Boiler plates, Sheet-iron, and Flat, Square, and Round Bars, as well as Hoop or Strip Iron of any dimensions. To which is added a variety of Tables for the convenience of Merchants, including a Russian Table.

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"900 copies have been ordered in Wigan alone, and this is but a tithe of those to whom the book should command itself."—*Wigan Examiner*.

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THE MINING SHARE LIST.

BRITISH DIVIDEND MINES.

Shares.	Mines.	Paid.	Last wk.	Clos. pr.	Total divs.	Per sh.	Last pd.
1500 Alderley Edge, c, Cheshire	10 0 0	—	—	—	12 11 8	0 5 0	Jan. 1876
15000 Balmytheer, t, Wendor (4000 to ls.)	1 0 0	—	—	—	0 2 0	0 2 0	Nov. 1875
3 5000 Bampfylde, c, s, mn, Devon*	1 0 0	—	15 6	13 6 15 6	0 2 0	0 2 0	Nov. 1875
4000 Bedlam, t, c, St. Just	119 5 0	—	20 5 20	19 18 0	5 0 0	0 0 0	Aug. 1876
2000 Bryn Alyn*, t, Denbigh. (10, sh.)	8 0 0	—	21 2 21 2	18 19 0	5 0 0	0 0 0	Aug. 1876
2448 Langorth, c, Newrys	6 6 0	—	4 1 2	4 4 2	4 16 3	0 12 6	Oct. 1876
5400 Cashwell, t, Cumberland*	2 10 0	—	2 1 2	1 9 6	0 2 0	0 2 0	Aug. 1876
1000 Carn Brea, t, Illogan*	76 0 0	—	26	32 34	30 8	0 0 0	1 0 0 0
2450 Cook's Kitchen, t, Illogan*	29 9 9	—	3 3 4	3 3 4	11 17 0	0 7 6	Jan. 1876
10240 Devon Gr. Consols, t, Tavistock*	1 0 0	—	4 1 2	3 7 6	11 16 0	0 12 0	May 1872
4290 Dolcoath, c, Camborne	10 14 10	—	26	32 34	111 6 3	0 5 0	Apr. 1877
5000 East Black Craig*, t, Scotland	5 0 0	—	6 1 2	5 3 4	0 10 0	0 10 0	Feb. 1877
6144 East Caradon, c, St. Cleer	2 14 6	—	1 2 4	1 2 4	14 19 0	0 2 0	Oct. 1876
300 East Darre, t, Cardiganshire	32 0 0	—	—	—	235 0 0	0 1 0	June 1876
5400 East Pool, t, Illogan	0 9 9	—	11	10 11	15 0 3	0 2 0	Mar. 1877
2500 Foxdale, t, Isle of Man*	25 0 0	—	—	—	5 0 5	0 10 0	Mar. 1877
40000 Glasgow Carr., c* [30,000 £1 p., 10,000 15s. p.]	4 0 0	—	1 2 4	1 1 4	0 12 10	0 6 6	Mar. 1877
15000 Great Dylife, t, Montgomeryshire	4 0 0	—	4	3 4	0 2 6	0 2 6	Mar. 1877
612 Great Laxey, t, Isle of Man	4 0 0	—	22	20 21	21 13 0	0 10 0	Apr. 1876
412 Great Retalack, t, Llanidloes*	5 18 8	—	1 1 2	1 1 2	0 1 6	0 1 6	May 1876
25000 Great West Van., t, Cardigan* [†]	2 0 0	—	7 2	2 2 2	0 2 0	0 1 0	Aug. 1874
6400 Green Hurth, t, Durham	6 6 0	—	2 1 2	2 1 2	1 12 0	0 4 0	Oct. 1876
20000 Grogwinion, t, Cardigan*	2 0 0	—	4 1 2	3 3 4	0 12 0	0 4 0	Feb. 1877
9280 Gunnisake (Glitters), t, c	5 5 0	—	2 1 2	2 1 2	0 13 9	0 1 0	Oct. 1876
1024 Herdfoot, t, near Liskeard	8 10 0	—	3 1 2	6 2	5 0 5	0 15 0	Oct. 1872
18000 Hindon, t, Calstock*	1 0 0	—	—	—	0 1 0	0 1 0	Nov. 1875
6000 Holmbush, c, s, Callington*	1 0 0	—	1 2 4	1 2 4	0 1 6	0 1 6	Apr. 1877
25000 Leadhills, t, Lanarkshire	1 0 0	—	—	—	0 3 11 5	0 8 8	Mar. 1877
510 Lleburne, t, Cardiganshire	18 15 0	—	80	60 70	580 10 0	0 1 0	Mar. 1877
612 Llanidloes, t, Montgomery	3 0 0	—	3	2 3	0 9 0	0 4 0	Nov. 1876
9000 Merke Valley, t, Wrexham*	5 0 0	—	—	—	0 1 7 5	0 2 0	Jan. 1876
11000 Melinid Valley, t, Cardigan*	3 0 0	—	1 2 4	1 2 4	7 15 0	0 2 0	Jan. 1876
8000 Miners Mining Co., t, Wrexham*	5 0 0	—	12	12	67 0	0 2 0	May 1877
20000 Mining Co. of Ireland, c, t, l*	7 0 0	—	5 1 2	5 1 2	23 11 6	0 3 6	Jan. 1875
512 North Busy, t, Chacewater	3 8 6	—	8 1 2	8 1 2	0 10 0	0 10 0	Dec. 1875
11250 North Hendir, t, Wales	21 0 0	—	—	—	1 7 6	0 2 6	Dec. 1875
20000 North Levant, t, c, St. Just*	12 2 0	—	—	—	4 13 0	0 1 0	Sept. 1875
27558 Old Treburred, t, s (10 per cent. pref.)	0 10 0	—	—	—	0 9 0	0 9 0	Feb. 1874
5255 Old Treburred, t, s (10 per cent. pref.)	0 10 0	—	3 8	3 8	0 4 5	0 4 5	July 1874
5000 Penrhian, t, St. Agnes	8 0 0	—	2 1 2	2 1 2	0 6 0	0 6 0	July 1875
6000 Pennant, t, bar, North Wales*	5 0 0	—	6 1 2	6 1 2	0 5 0	0 5 0	Mar. 1877
45183 Penstruh, t, t, Gwynedd	2 0 0	—	5 1 2	5 1 2	0 2 8	0 2 8	Oct. 1875
12000 Phoenix, & W. Phoenix, t, c, Link,*	3 4 9	—	4 1 2	4 1 2	2 9 6	0 4 0	Nov. 1872
18000 Prince Patrick, t, s, Llanfair	1 0 0	—	2 1 2	2 1 2	0 14 0	0 1 3	Jan. 1876
511 Providence, t, Llanfair*	21 6 7	—	—	—	10 4 12 6	0 10 0	Sept. 1872
12000 Roman Gravel, t, Salop	7 10 0	—	13	12 13	7 1 6	0 8 6	Mar. 1877
812 South Cardon, t, St. Cleer	1 5 0	—	180	120 130	736 10 0	2 10 0	April 1877
812 South Conduff, t, c, Camborne*	6 8 8	—	7 4 2	7 4 2	2 6 0	0 4 0	Jan. 1877
12000 St. Harmon, t, Montgomery	3 0 0	—	3 2 2	2 2 2	0 3 0	0 3 0	Jan. 1877
10000 St. Fr. Patrick, t, s (5000 sh. issued)	1 0 0	—	—	—	0 7 0	0 1 0	Oct. 1875
12000 Tankerville, t, Salop	6 0 0	—	8 1 2	8 1 2	4 17 0	0 5 0	Dec. 1876
6000 Tincroft, c, t, Pool, Illogan	9 0 0	—	19	17 18	50 3	0 8 0	Mar. 1877
15000 Van., t, Llanidloes	4 5 0	—	37 x d	35 37	2 15 6	0 16 0	April 1877
8000 W. Chiverton, t, Llanidloes	12 10 0	—	17	16 17	55 0	0 10 0	Jan. 1877
1785 West Polde, t, St. Day	10 0 0	—	15	11 13	1 19 0	0 4 0	July 1876
812 West Togus, t, Redruth	65 10 0	—	62 14	69 61	18 15 0	0 1 0	Feb. 1877
12000 West Wye, t, Montgomery	3 0 0	—	3 2 2	2 2 2	0 6 0	0 3 0	Nov. 1876
812 Wheal Bassett, t, Illogan*	19 2 6	—	6	6 4	6 18 0	0 2 6	Dec. 1874
2048 Wheal Jane, t, Kew	2 18 10	—	13 4	11 12 14	8 5	0 5 0	July 1876
1024 Wheal Eliza Consols, t, St. Austell	29 0 0	—	—	—	10 0	0 4 0	Feb. 1877
2048 Wheal Eliza, t, St. Agnes	5 4 6	—	2 1 2	2 1 2	11 19 6	0 2 6	Dec. 1874
25000 Wheal Newton, a, c, t, Harrowbarrow*	1 0 0	—	3	2 1 3	0 6 0	0 6 0	April 1877
80 Wheal Owles, t, St. Just	86 5 0	—	140	130 140	522 10 0	0 4 0	Aug. 1872
6000 Wheal Prussia, t, Redruth	2 0 0	—	4 1 2	4 1 2	0 3 0	0 2 0	Dec. 1875
25000 Wicklow, c, s, t, Wicklow	2 10 0	—	2	1 2 2	52 9	0 0 0	Feb. 1872
10000 Wye Valley, t, Montgomery*	3 0 0	—	4	3 4	0 10 6	0 4 6	Oct. 1876

FOREIGN DIVIDEND MINES.

Shares.	Mines.	Paid.	Last Fr.	Clos. Fr.	Last Clos.
55500 Alamillos, t, Spain*	2 0 0	—	1 1 2	1 1 2	1 17 3
20000 Almada and Trito Consol., t*	1 0 0	—	2 1 2	2 1 2	0 6 3
20000 Australian, c, South Austral	7 7 6	—	2 1 2	2 1 2	0 1 0
10000 Battle Mountain, t, c (6240 part pd.)	5 0 0	—	—	—	0 6 5
15000 Bird-eye Creek, g, California*	4 0 0	—	—	—	0 10 0
12320 Burra Burra, c, So. Australia	5 0 0	—	—	—	0 10 0
20000 Capo Copper Mining, t, So. Afric.	7 0 0	—	41	29 41	27 16 0
40000 Cedar Creek, g, California	5 0 0	—	—	—	0 1 0
15000 Chicago, s, U.S.A.	10 0 0	—	4 1 2	4 1 2	2 9 8
65000 Colorado United, t, Colorado*	5 0 0	—	2	1 1 2	0 4 0
10000 Copiapo, c, Chile (100 shares)	18 15 0	—	7	7 8	0 2 0
10000 Don Pedro North of the Rey*	0 10 0	—	—	—	0 1 0
23500 Eberhard and Aurora, t, Nevada*	10 0 0	—	8 1 2	8 1 2	2 6 0
5000 Emma, g, s, Utah	20 0 0	—	5 1 2	5 1 2	0 3 0
70000 English and Australian, c, t, Austr.	2 10 0	—	1 2 4	1 2 4	0 6 0
30000 Flagstaff, t, Utah	10 0 0	—	—	—	0 2 0
25000 Fortuna, t, Spain*	2 0 0	—	—	—	0 1 0
55000 Frontino and Bolivia, g, New Gran*	2 0 0	—	1 2 4	1 2 4	0 1 0
Gold Run, Hyde	1 0 0	—	—	—	0 4 0
58000 Kayunda Mining Co. Austral*	20 0 0	—	27	25 27	23 1 11
Last Chance, g, Utah	1 0 0	—	—	—	0 1 0
15000 Linares, t, Spain*	5 0 0	—	—	—	0 1 0
15000 London and California, g*	3 0 0				